Fluid Condition Monitoring
and Fuel Hydrocarbon Monitoring Solutions
• Consistent quality
• Technical innovation
• Premier customer service

Parkers technical resources provide the correct filtration technologies that conform to your requirements. That’s why thousands of manufacturers and equipment users around the world rely on Parker Filtration products and people.

Worldwide Sales and Service

Parker Filtration’s global reputation as a reliable supplier of superior filtration products is the result of a focused and integrated development and manufacturing system.

Parker Filtration consolidates quality filtration products, manufactured by process filtration, air and gas filtration and separation, fuel conditioning and filtration, hydraulic and lubrication filtration, fluid power products and fluid condition monitoring equipment into one broad-based range that covers many markets and most applications, as detailed here.

Hydraulic, Lubrication & Coolant Filtration
High-performance filtration systems for production machinery in industrial, mobile and military/marine applications.

Compressed Air & Gas Filtration
Complete line of compressed air/gas filtration products; coalescing, particulate and adsorption filters in many applications in many industries.

Process & Chemical Fluid Filtration
Liquid filtration systems for beverage, chemical and food processing; cosmetic, paint, water treatment; photo-processing; and micro-chip fabrication.

Racor Fuel Conditioning & Filtration
Parker air, fuel and oil filtration systems provide quality protection for engines operating in any environment, anywhere in the world.

System Contamination Monitoring
On-line dynamic particle analysis, off-line bottle sampling and fluid analysis and measurement of water content polluting the oil in a system. All important and achievable, cost-effective solutions available to equipment manufacturers and end users alike.
Condition Monitoring Products

Contents

Fluid Condition Monitoring and Contamination Control

Introduction

Working with equipment manufacturers, hydraulic system designers and maintenance engineers, one of the key factors for Parker Filtration’s Condition Monitoring and Contamination Control Division relates to the environment. It has been made abundantly clear that our top priority has to be energy conservation and pollution control.

System efficiency, reduced downtime and predictive maintenance are all components that play a significant role in our customers being able to more efficiently manage their hydraulic applications and systems and maintaining peak power and efficiency of those systems. In the field of fluid contamination monitoring, the laser has become a key component in the monitoring of systems where OEM’s and end users alike are evaluating system cleanliness and filtration effectiveness with condition monitoring analysis and data logging of results.

As a leading manufacturer and design authority of portable particle analysers, we are justifiably proud of the developments we have made over recent years. At Parker’s Condition Monitoring Centre, located at Thetford in the East of England we are particularly proud that we have been able to play our part in the hydraulic fluids and fuel industries, where our Condition Monitoring equipment provides accurate indications of filtration efficiency and system cleanliness levels.

Fluid condition monitoring

- LaserCM Contamination Monitor
- Universal Bottle Sampler
- Single Point Sampler
- System 20 Sensors and Monitors
- MCM20 Autoremote Monitor
- Icount PD Particle Detector
- H2Oil – Water in Oil Monitor
- Moisture Sensor Range
- Oilcheck Monitor

Transducers & transmitters

- Asic “Performer”

Fuel Hydrocarbon Monitoring

- ACM20 Lab Unit
- ACM20 ZZ Particle Counter (ATEX Approved)
Parker Filtration has recently undertaken a review of its part numbering with a view to standardising on a common part number style for all Filtration products. As a result of the many acquisitions we have made over the past 10 years, it became clear to us that there was a need to standardise on a clear format for our part numbers.

Accordingly, in this new catalogue, you will find the new part number system with both a configurator and a superseded cross reference relating to previous part numbers, issued in earlier editions of our generic catalogues. In the event that the previous reference you use is not shown in this catalogue, we ask you to please contact our European Product Information Centre. Contact details are on the back of this catalogue.

The examples below using the BGT Series Ordering Information, are included to explain how the Standard products are presented in the Ordering Information section of the catalogue and also how the new Product Configurator works.

**Explanation**

**Example 1. The Standard Products Table**

We have created a new catalogue ordering code and included in this table are details of these new part numbers.

Alongside this we have put the part number that has been superseded from previous catalogues. It is our intention that all items printed in the Standard Products Table will be available from our central warehouse for ex-stock delivery.

**Example 2. The Product Configurator**

2a. As part of our new catalogue ordering code we have introduced an 8-box part number configurator. This configurator features items, which are marked in **bold** and are on a shortened delivery time. With this in mind we would ask that when making a selection using the configurator you select those items in bold to ensure the shortest lead-time.

2b. The configurator has been designed to cover not only the various models we offer but also different micron ratings, indicator options and port connections.

2c. Should you find that what you have selected is not available in the configurator, please feel free to call our European Product Information Centre (EPIC) to see if that option can be made available. Contact details are available on the back of this catalogue.

**Green shaded graphs and ordering information**

Where pressure drop graphs and ordering information are shown with a green tint, these options are ‘Eco’ options and environmentally friendly.

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**Condition Monitoring Products**

**Important changes to our product ordering information**

**Standard Product Tables and a Product Configurator**
Portable Particle Counter

LaserCM
Fluid Condition Monitoring

Global Filtration Technology
Portable Particle Counter

LaserCM

Features & Benefits

Test time: 2 minutes
Particle counts: 2+, 5+, 15+, 25+, 50+ and 100+ microns
4+, 6+, 14+, 21+, 38+ and 70+ microns (c)

International codes: ISO 7-22, NAS 0-12
Data retrieval: Memory access gives test search facility

Max. working pressure: 420 bar
Max. flow rate: 400 l/min when used with system 20 Sensors. Higher with single point sampler (consult Parker)

Working conditions: LaserCM will operate with the system working normally

Computer compatibility: Interface via RS232 connection @ 9600 baud rate.

- Data entry allows individual equipment test log details to be recorded.
- Data retrieval of test results from memory via hand set display.
- Automatic test cycle logging of up to 300 tests can be selected via hand set display.
- Totally portable, can be used as easily in the field as in the laboratory.
- Automatic calibration reminder.
- Instant, accurate results achieved with a 2 minute test cycle.
- Data entry allows individual equipment footprint record.
- Data graphing selectable via the integral printer.
- Auto 300-test cycle logging via LCD handset input.
- RS232 serial port computer interface.
- Limit level output to control peripheral equipment such as off-line filtration via internal relay limit switches.
- Auto-testing allows for the conducting of automatic sequencing tests on flushing systems for example.
- Optional bar code swipe wand to allow handset data loading.
- Worldwide service and technical support.
- Re-calibration - Annual certification by an approved Parker Service Centre.

Typical Applications

- Construction machinery
- Industrial plant
- Hydraulic equipment & system manufacturers
- Research & testing institutes
- Offshore & power generation
- Marine
- Military equipment applications

Parker LaserCM Portable Particle Counter.

With 15 years experience in manufacturing the world’s best selling ‘white light’ portable particle counter – CM20, the progression to the LaserCM with its opto-mechanical, continuous wave single point source laser (SPSL) is both a natural and customer driven development.
Automatic Particle Counters (APC’s), have been widely used for many years in condition monitoring of hydraulic fluids. However, it is only recently that APC’s have become flexible enough to enable the instruments to be taken out of the laboratory and used on-line in order to obtain the most credible form of results.

Unusually, the move from fixed laboratory use, to portable field use has not been at the expense of accuracy or user flexibility, but has actually enabled the instruments to be used over a wider range of applications and situations.

The most common monitoring technique used in APC’s is that of light obscuration or light blockage. Here, a focused light source is projected through a moving column of oil, (in which the contaminants being measured are contained), causing an image of the contaminant to be projected on to a photo diode cell, (changing light intensity to an electrical output).

The electrical output of the photo diode cell will vary in accordance with the size of the particles contained in the column of oil; the larger the particle, the bigger the change in the photo diode electrical output.

On-line APC’s must be able to test the oil sample at whatever cleanliness it is delivered to the machine. Parker therefore had to develop technology to ensure the on-line APC was able to test a sample without the conventional laboratory technique which requires dilution - a practice that would have been simply impossible with a portable unit.

By careful design and window sizing, gravimetric levels as high as 310mg of dirt per litre, (equivalent to up to 4 million particles >6 micron per 100 ml), can be achieved without making the instrument susceptible to counter saturation.

These high saturation point on-line APC’s, whilst losing none of the accuracy of their laboratory counterparts, enable particle counting to be carried out quickly and accurately.

Laser Optical Sensing

Core technology that proves itself in LaserCM

The LaserCM portable particle counter features microprocessor controlled optical scanning for accurate contaminant measurement with a calibration range from ISO 7 to ISO 22 with no counter saturation.

How does LaserCM work?

- The particles are measured by a photo diode that converts light intensity to a voltage output which is recorded against time.
- As the particle moves across the window the amount of light lost is proportional to the size of the particle. This reduction in voltage is measured and recorded.
- This “voltage” lost relates directly to the area of the particle measured, is changed into a “positive” voltage and then in turn changed into a capacitance value.
- This value is counted and stored in the LaserCM computer in one of 6 channels according to particle size.
- Readouts are displayed on the hand-held LCD in the accepted ISO and NAS standards ready for hard copy printing or RS232 computer download.
- The on-board computer allows storage of up to 300 test results.
Portable Particle Counter

LaserCM

Specification

<table>
<thead>
<tr>
<th>Description</th>
<th>LaserCM (LCM20 22)</th>
<th>LaserCM (LCM20 42)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Lexan, structural foam and ABS case</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>ABS handheld display</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Mechanical composition – Brass, plated steel, stainless steel and aluminium</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Fluorocarbon seals</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Perfluoroelastomer seals</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Nylon hoses (kevlar braided microbore)</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Stainless steel armoured hose ends</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>1.2m fluid connection hose</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Rechargeable battery pack</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>12Vdc power supply</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Fast blow fuse</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Unique optical scanning system</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Bonded glass optical window enclosed in SS plate</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Micron channels analysis (Sk)</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Analysis range ISO 7 to 22 incl. (NAS 0 to 12)</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>32 character dot matrix LCD, Alpha numeric keypad</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Data retrieval</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Calibration to ISO standards*</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Viscosity range 2 to 100 cSt. 500 cSt. with SPS</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Operating temp. +5 to +80°C</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Ambient temp. +5 to +40°C</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>2 minute test completion time</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Memory store – 300 test memory</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Battery operated 6 x 1.5 D cells</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Phosphate Ester group compatibility</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Mineral oil &amp; petroleum based fluid compatibility</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Up to 420 bar (6000 psi)</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Integral 16 column printer</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>RS232 computer interface</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Astra board case weight – (Kg)</td>
<td>5</td>
<td>5</td>
</tr>
<tr>
<td>Unit weight – (Kg)</td>
<td>8</td>
<td>8</td>
</tr>
<tr>
<td>DATUM software and cable link pack</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Weather protector cover</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>CE certified</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>Auto logging</td>
<td>●</td>
<td>●</td>
</tr>
</tbody>
</table>

*Note: In compliance with international standards, all Parker portable particle counters can meet the ISO Medium test dust standards. The LaserCM’s, in addition to the complete range of Condition Monitoring products, are capable of achieving certification to ISO 4406:1999 and with traceability to ISO 11171 for SRM 2806, via ISO 11943.

Commissioning Kit

- Power supply
- Limit socket, fuse & jack plug
- Screwdriver
- Datum & cable assy
- Re-chargeable battery pack
- Instruction manual & bar code software
- Power lead, printer ribbon, bar code pen & weather cover
- Batteries & printer reel

Parker Hannifin
Hydraulic Filter Division Europe
FDGS07/SUK, Section 1
Operating the Parker LaserCM is as simple as pressing the start button and turning the dial. The test procedure is automatic and in the case of the LaserCM takes no more than 2 minutes to complete.

**LaserCM makes the difference in industry**

Fully accredited to BS EN 60825:1992 and IEC 60825-1 (safety of laser products) Standards, accredited to USA Standards and achieving full ISO certification. LaserCM offers users advanced laser technology, a fast, dynamic and on-line 2 minute system test cycle. A LaserCM Aggressive Fluids model is also available, suitable for monitoring corrosive fluids such as phosphate ester based lubricants used in commercial aviation.

**MTD calibration**

Laser CM20 MTD Calibration variants are certified via a primary ISO 11171 calibrated automatic particle counter. All MTD Laser CM20’s achieve ISO 4406:1999 criteria, via ISO 11943.

**Understanding MTD**

ACFTD (Air Cleaner Fine Test Dust) was formatted in the 1960’s, but is no longer being produced. The obsolescence of this dust has led to the adoption of a new dust MTD.

MTD (Medium Test Dust) having a particle size distribution close to ACFTD was selected as a replacement. However, MTD produced results somewhat different to ACFTD, so the NIST (National Institute of Standards & Technology) undertook a project to certify the particle size distribution of ISO MTD.

The result was particle sizes below 10μm were greater than previously measured.

Particles sizes reported based on NIST would be represented as μm (c), with “c” referring to “certified”. Therefore the CM20 reported sizes are as follows:

<table>
<thead>
<tr>
<th>ACFTD</th>
<th>MTD</th>
</tr>
</thead>
<tbody>
<tr>
<td>2μ</td>
<td>4μ (c)</td>
</tr>
<tr>
<td>5μ</td>
<td>6μ (c)</td>
</tr>
<tr>
<td>15μ</td>
<td>14μ (c)</td>
</tr>
<tr>
<td>25μ</td>
<td>21μ (c)</td>
</tr>
<tr>
<td>50μ</td>
<td>38μ (c)</td>
</tr>
<tr>
<td>100μ</td>
<td>70μ (c)</td>
</tr>
</tbody>
</table>

MTD offers true traceability, improved particle size accuracy and better batch to batch reproduction.
Portable Particle Counter

LaserCM

Why On-Site Fluid Contamination Monitoring?

- Certification of fluid cleanliness levels.
- Early warning instrument to help prevent catastrophic failure in critical systems.
- Immediate results with laboratory accuracy.
- To comply with customer cleanliness requirements and specifications.
- New equipment warranty compliance.
- New oil cleanliness testing.

Datum Data Management

Datum, dedicated software, provides the link between a Laser CM20, System 20 EM20 or the H.Oil - Water in Oil and your computer management system.

Features:
- Windows based, Icon driven program
- Full graphic output
- Tables/results download
- Trend analysis and predictive maintenance
- Auto test communication allows Datum to control particle counter testing and water in oil monitoring
- Certification creator using downloaded data
- Customer customised fields

16-column printer for hard copy data. A feature of the LaserCM is the on-board printout data graphing option developed to support predictive maintenance procedures.

<table>
<thead>
<tr>
<th>Laser CM Test</th>
<th>ON LINE TEST</th>
</tr>
</thead>
<tbody>
<tr>
<td>TEST NUMBER 022</td>
<td>D M Y 04-03-06 15-52</td>
</tr>
<tr>
<td>Date</td>
<td>Time</td>
</tr>
<tr>
<td>ISO:</td>
<td></td>
</tr>
<tr>
<td>20/15/09</td>
<td></td>
</tr>
<tr>
<td>Count / 100ml</td>
<td></td>
</tr>
<tr>
<td>&gt;4μ (c)</td>
<td>8020721</td>
</tr>
<tr>
<td>&gt;6μ (c)</td>
<td>31564</td>
</tr>
<tr>
<td>&gt;14μ (c)</td>
<td>314</td>
</tr>
<tr>
<td>&gt;21μ (c)</td>
<td>24</td>
</tr>
<tr>
<td>&gt;38μ (c)</td>
<td>14</td>
</tr>
<tr>
<td>&gt;70μ (c)</td>
<td>0</td>
</tr>
<tr>
<td>NOTES</td>
<td></td>
</tr>
</tbody>
</table>

ISO 4406 - 1999

Correlation to NAS 1638

Parker Hannifin
Hydraulic Filter Division Europe
PDCB27/UK, Section 1
Introducing the new LCM ‘Classic’

There is a new addition to the proven range – the LCM ‘Classic’. Only available from Parker, the ‘Classic’ retains all the technology that made the LaserCM one of the most accurate, reliable and popular portable particle counters available.

Our design engineers have re-configured the LaserCM specification in a way that has reduced our manufacturing costs. These savings have been passed onto LCM ‘Classic’ customers.

**How have we done this?**

First we talked to our existing customers and then to the engineers and maintenance operatives to find out the features that make the LaserCM a unique predictive maintenance instrument.

Then, we removed peripheral items such as the aluminium case and all the accessories, so a customer receives the monitor, with a CD user guide, professionally and securely boxed. One thing that has not altered is laser accuracy and laser reliability. Our in-house software engineers have re-configured the EPROM, removing Data programming, User ID, Automatic Testing, Data retrieval, Alarm level settings, the barcode pen and Graph printing functions to reduce costs still further without in any way reducing the efficiency of the monitor. The LCM ‘Classic’ is an instrument to be proud of.

**Ordering Information (LaserCM and ‘Classic’ LaserCM)**

<table>
<thead>
<tr>
<th>Part number</th>
<th>Supersedes</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>LCM202022</td>
<td>N/A</td>
<td>MTD calibrated</td>
</tr>
<tr>
<td>LCM202026</td>
<td>N/A</td>
<td>Classic unit - MTD calibrated</td>
</tr>
<tr>
<td>B84702</td>
<td>B.84.702</td>
<td>Printer paper (5 rolls)</td>
</tr>
<tr>
<td>B84702</td>
<td>N/A</td>
<td>Printer ribbon</td>
</tr>
<tr>
<td>B84729</td>
<td>B.84.729</td>
<td>12Vdc power supply</td>
</tr>
<tr>
<td>B84609</td>
<td>B.84.609</td>
<td>Re-chargeable battery pack</td>
</tr>
<tr>
<td>P849613</td>
<td>N/A</td>
<td>Weather protector cover</td>
</tr>
<tr>
<td>B84708</td>
<td>B.84.708</td>
<td>Datum software pack</td>
</tr>
<tr>
<td>B84708</td>
<td>N/A</td>
<td>Cable and adaptor</td>
</tr>
</tbody>
</table>

Note 1: Part numbers featured with bold highlighted codes will ensure a ‘standard’ product selection.
Note 2: Alternate displayed part number selection will require you to contact Parker Filtration for availability.

**Product configurator**

<table>
<thead>
<tr>
<th>Model</th>
<th>Fluid type</th>
<th>Options</th>
</tr>
</thead>
<tbody>
<tr>
<td>LCM2020</td>
<td>2</td>
<td>Hydraulic mineral 1 ACPTD calibrated</td>
</tr>
<tr>
<td></td>
<td>6</td>
<td>Skydrol 2 MTD calibrated</td>
</tr>
</tbody>
</table>

Note 1: Part numbers featured with bold highlighted codes will ensure a ‘standard’ product selection.
Note 2: Alternate displayed part number selection will require you to contact Parker Filtration for availability.
Notes
Offline Sampling

Universal Bottle Sampler

Features & Benefits

- Simple operation
- Efficient testing procedure
- Clean and contamination free sampling
- Available for both mineral based and aggressive fluids
- Further advances the LCM20’s flexibility into laboratory bottle sampling environments
- Can accept various different sized bottles
- Minimal working parts
- Internal auto setting fuse for overload protection
- Simple maintenance procedures

Typical Applications

- Batch sampling
- Aircraft rig certification
- Oil research
- Laboratory testing
- Transfer line monitoring

Providing The Dynamic Link To All Portable Particle / Water Counters.

The UBS off-line, has microprocessor technology to recognise and adjust to the connecting monitor including the LaserCM and Water in Oil Monitor.

Simple To Use UBS

The oil sample is drawn into the UBS Off-line where it is secured, free from further contamination, in a bottle together with a clean waste bottle by a peristaltic, self-priming pump. Simple operation and efficient testing are assured once the UBS Off-line is connected to any of the CM monitors, and powered up using it’s own power source. The oil sample requires agitation and de-gassing before carrying out the contamination test. A de-gassing kit option is available and consists of a vacuum chamber and pump. (Standard with UBS.9002)
## Specification

<table>
<thead>
<tr>
<th>Description</th>
<th>UBS offline</th>
</tr>
</thead>
<tbody>
<tr>
<td>Viscosity range 2 to 250 cSt</td>
<td>●</td>
</tr>
<tr>
<td>Operating temp +5 to +80°C</td>
<td>●</td>
</tr>
<tr>
<td>Test time 2m15s / 4m15s (Flush 2m)</td>
<td>●</td>
</tr>
<tr>
<td>12 Vdc power supply</td>
<td>●</td>
</tr>
<tr>
<td>Extruded aluminium construction</td>
<td>●</td>
</tr>
<tr>
<td>Unit weight - (Kg)</td>
<td>●</td>
</tr>
<tr>
<td>Mineral oil and petroleum based compatibility</td>
<td>Fluorocarbon seal</td>
</tr>
<tr>
<td>Phosphate Ester group compatibility</td>
<td>EPDM seals</td>
</tr>
<tr>
<td>CE certified</td>
<td>●</td>
</tr>
<tr>
<td>Military approved</td>
<td>●</td>
</tr>
<tr>
<td>Manual operation</td>
<td>●</td>
</tr>
<tr>
<td>Bottle pack</td>
<td>●</td>
</tr>
<tr>
<td>De-gassing chamber</td>
<td>●</td>
</tr>
<tr>
<td>Manual</td>
<td>●</td>
</tr>
<tr>
<td>Sample tube pack</td>
<td>●</td>
</tr>
<tr>
<td>Interface cable to LCM20, H/Oil etc.</td>
<td>●</td>
</tr>
</tbody>
</table>

## Installation Details

![Installation Diagrams]

Fluid condition monitoring
Offline Sampling

Universal Bottle Sampler

Usage Specifications

System Flow Rate
Samples are best taken from a point in the system where the flow is TURBULENT (Reynolds No. greater than 4000). The turbulent flow creates a mixing action. Where flow is streamline or LAMINAR, larger particulate may tend to settle toward the lower pipe surface and not be sampled.

System Condition Changes
Changes in the system operating condition, flow, temperature, pressure or vibration, can result in previously sedimented contaminant being retrained into the flowing oil. It is also possible that these changes may cause partially contaminated filter elements to shed particulate into the system. Samples should, therefore, be extracted when the system is in a steady state condition and the result less likely to be distorted by contaminant peaks.

There are a number of proprietary sampling valves available which adhere to good theoretical principles. However, they do tend to generate a level of precision and cost which is unnecessary for trend monitoring.

Bottle Cleanliness
It is preferable that bottles have sealing screw caps and both parts are cleaned to a suitable level in accordance with ISO3722.

The bottle should not contain more than one tenth the number of particles per 100ml than are expected to be monitored. Standard Parker bottles are supplied clean to ISO13/11 (NAS Class 4) and should not be used to accurately count oils cleaner than ISO 15/12 (NAS Class 6) although they may be used for “trend monitoring” at lower levels.

The bottle should remain capped until time of sample filling and re-capped immediately afterwards.

Sample Mixing
Sedimentation of contaminant in a sample will occur, the rate of which is dependent upon both fluid and particle characteristics.

Samples should be analysed, without delay, once agitated and de-gassed.
Ordering Information

Standard products table

<table>
<thead>
<tr>
<th>Part number</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>UBS9002</td>
<td>Universal bottle sampler (includes aluminium case and accessories)</td>
</tr>
<tr>
<td>UBS9003</td>
<td>Universal bottle sampler</td>
</tr>
<tr>
<td>UBS9004</td>
<td>Aggressive universal bottle sampler</td>
</tr>
<tr>
<td>UBS9005</td>
<td>Aggressive universal bottle sampler (includes aluminium case and accessories)</td>
</tr>
</tbody>
</table>

Accessories

<table>
<thead>
<tr>
<th>Part number</th>
<th>Supersedes</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>B89907</td>
<td>B.89.907</td>
<td>Sample bottle pair with plain cap</td>
</tr>
<tr>
<td>B89911</td>
<td>B.89.910</td>
<td>Sample bottle pair with oil extraction hose</td>
</tr>
<tr>
<td>B89910</td>
<td>B.89.912</td>
<td>Sample bottle pack (50 x B89911)</td>
</tr>
<tr>
<td>B840054</td>
<td>N/A</td>
<td>Power supply and socket</td>
</tr>
<tr>
<td>B890005</td>
<td>N/A</td>
<td>De-gassing chamber and pump</td>
</tr>
<tr>
<td>B898003</td>
<td>B.89.903</td>
<td>De-gassing chamber only</td>
</tr>
<tr>
<td>B898002</td>
<td>B.89.902</td>
<td>Cable and adapter</td>
</tr>
</tbody>
</table>

Note 1: Part numbers featured with bold highlighted codes will ensure a “standard” product selection.
Note 2: Alternate displayed part number selection will require you to contact Parker Filtration for availability.
Online Sampling

Single Point Sampler

Fluid condition monitoring
Online Sampling

Single Point Sampler

Features & Benefits

The Single Point Sampler provides a means to connect an LCM20 or H:Oil to a single pressure test point and balance the differential pressure across the system, to provide a controlled flow of oil into the monitor and away into a waste oil receptacle.

- Lightweight, compact and easy to use design
- Fingertip operated control valve even at high pressures
- 420 bar (6,000PSI) rated
- Facilitates testing from large diameter pipes
- Capability to test up to 500cSt viscosity oils (pressure permitting)
- Pressure compensated flow control mechanism
- Possible to control the valve with the same level of accuracy whether the device is operating at high or low pressure
- Capable of allowing a flow rate in excess of 10ml/min when operating at any viscosity within the product specification
- Suitable for fluid temperatures from +5°C to +80°C (+41°F to +176°F)
- High quality polished finish. (stainless steel/aircraft grade aluminium)

- Capable of working with a LCM20 or H:Oil connected into a system via the standard one metre extension hose kit
- Suitable for use with mineral and biodegradable oils, petroleum based and phosphate ester fluids
- Phosphate ester version utilises the 5/8” BSF HSP style fitting
- Designed so that it meets the lowest possible level of magnetic permeability
- Supplied with accessories kit
- It will maintain the set flow rate between upper and lower limits within a 100 bar inline pressure change
- Clear product identification to ensure that it is connected correctly. (i.e. downstream of the LCM20 or H:Oil)

Connection Instructions

1. Ensure valve is closed (A).
2. Connect P2 on monitor (B) to P2 on Single Point Sampler (SPS) (C).
3. Connect drain line on SPS (D).
4. Connect P1 of monitor (E) to the system (F).
5. The SPS is ready to operate.
6. Open valve (A) slowly until the oil flows continuously from the drainline (D).
7. Switch on monitor and begin testing.

**LCM20 Only**

Carry out flow test as shown in the manual. If test is showing below Δ 3.6°C then carry out test as normal. If, however, test is above Δ 3.6°C then increase oil flow by turning valve (A) anticlockwise and then carry out flow test. Do this until Δ is below 3.6°C and carry out test as normal once this is achieved.

**WARNING!** Ensure that SPS valve is closed and monitor is connected to the SPS BEFORE connection to system.
**Specification**

**Fluid compatibility:**
Mineral oil and petroleum based fluids (standard version). Aggressive fluid (dual seal version) for other fluids consult Parker Hannifin.

**Seals:**
Fluorocarbon or Perfluoroelastomer.

**Maximum working pressure:**
420 bar (6000 psi).

**Weight:**
500 grams max. (Not including hoses).

**Packaging standard:**
Cardboard carton (military usage - plastic carry case).

**Unit size:**
45mm dia x 123mm long.

**System connection:**
Standard - mininess M16 (G 1/4” BSP) with cap, Aggressive - 5/8” BSF HSP.

**Operating temp range:**
+5°C to +50°C (+41°F to +122°F).

**Storage temperature range:**
-26°C to +80°C (-15°F to +176°F).

**Construction:**
Body: Aluminium BS 1470 – pressurised end stainless steel.
Finish: Anodised blue (standard version), Anodised red (dual seal version).

---

**Ordering Information**

### Standard products table

<table>
<thead>
<tr>
<th>Product number</th>
<th>Supersedes</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>SPS2021</td>
<td>N/A</td>
<td>Mineral single point sampler</td>
</tr>
<tr>
<td>SPS2061</td>
<td>N/A</td>
<td>Aggressive single point sampler</td>
</tr>
<tr>
<td>884764</td>
<td>B.84.764</td>
<td>Mineral oil extension hose/coupling</td>
</tr>
<tr>
<td>884724</td>
<td>B.84.224</td>
<td>Mineral oil extension hose/coupling</td>
</tr>
<tr>
<td>884225</td>
<td>B.84.225</td>
<td>Aggressive oil extension hose/coupling</td>
</tr>
<tr>
<td>884788</td>
<td>B.84.788</td>
<td>Mineral oil waste hose</td>
</tr>
<tr>
<td>884787</td>
<td>B.84.787</td>
<td>Aggressive oil waste hose</td>
</tr>
</tbody>
</table>

**Note 1:** Part numbers featured with bold highlighted codes will ensure a ‘standard’ product selection.

**Note 2:** Alternate displayed part number selection will require you to contact Parker Filtration for availability.
Inline Sensors & Monitors

System 20

Fluid condition monitoring
Inline Sensors & Monitors

System 20

Features & Benefits

Covering a wide range of flow rates, fluid types and applications, Parker’s System 20 sensors are designed to be used with System 20 electronic or analogue monitors, contamination monitors and the H:Oil. Specially developed System 20 sensors are available for use with aggressive fluids. (EPDM Seals)

- System 20 monitors, combined with the inline sensor, give the user accurate and instant readings of flow, pressure and temperature without the need to shut down the system.
- For use with all mineral oils, water and water/oil emulsions.

Analogue Monitor

- Utilises 3 Day-Glo dial gauges with a protective hinged cover.
- Calibrated up to 380 l/min with dual scale bar/psi & °C/°F. (US GPM also available)

EM20 Electronic Monitor

- Gives a full digital display.
- Automatically calibrated for all 3 sizes of sensor.
- Indicates line, differential and rising peak pressure.
- Easily scrolled from metric to US.
- 300 test memory.
- Capable of downloading saved data to datum.

Typical Applications

- Drilling equipment
- Mining
- Grinding and conveying
- Industrial hydraulics
- Mobile

Hydraulic system users need to ensure that lost production is kept to the absolute minimum. To ensure this, predictive maintenance and therefore routine condition monitoring of major components is essential.

System 20 inline sensors remain at the heart of condition and contamination monitoring. Whether you’re mining the coal, building the new bypass, harvesting the crops, crossing the oceans or drilling offshore – whatever the industry, System 20 represents the premier system monitoring available today.
**Specification: Sensors**

**Construction:**
Machined steel body. Electroless nickel coating to minimum depth of 40 microns
Brass/stainless steel internal components

**Flow capacities:**
All suitable for use with oil, water and water/oil emulsion
Size 0 – 6-25 l/min (0.5-7US GPM)
Size 1 – 20-100 l/min (1.5-26 US GPM)
Size 2 – 80-380 l/min (5-100 US GPM)

**Max. working pressure:**
420 bar (6000psi)

**Capability:**
Reverse flow

**Pressure drop:**
At max. rated flow, Δp is 1.1 bar (mineral oil fluid at 30 cSt 140 SSU).

**Ports:**
Size 0 – G\(\frac{3}{8}\)
Size 1 – G\(\frac{3}{4}\) (SAE threads also available)
Size 2 – G\(\frac{1}{4}\)

**Repeatability:**
±1% FSD

**Accuracy:**
Flow ±2.5% full scale deflection

**Weight:**
Size 0 – 0.5kg (1.2lbs)
Size 1 – 3.6kg (8.4lbs)
Size 2 – 4.8kg (10lbs)

**Aggressive Fluid Applications:**
EPDM internal/external ‘O’-rings and seals

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**Installation Details**

![Size 0 Sensor](G\(\frac{3}{8}\))

![Size 1 Sensor](G\(\frac{3}{4}\))

![Size 2 Sensor](G\(\frac{1}{4}\))

---

**Ordering Information**

<table>
<thead>
<tr>
<th>Product number</th>
<th>Supersedes</th>
<th>Size</th>
<th>Flow range l/min</th>
<th>Fluid type</th>
<th>Port threads</th>
</tr>
</thead>
<tbody>
<tr>
<td>STI0144100</td>
<td>STI0144.100</td>
<td>0</td>
<td>6-25</td>
<td>Mineral</td>
<td>(\frac{3}{8})</td>
</tr>
<tr>
<td>STI1144100</td>
<td>STI1144.100</td>
<td>1</td>
<td>20-100</td>
<td>Mineral</td>
<td>(\frac{3}{4})</td>
</tr>
<tr>
<td>STI2144100</td>
<td>STI2144.100</td>
<td>2</td>
<td>80-380</td>
<td>Mineral</td>
<td>(\frac{1}{4})</td>
</tr>
<tr>
<td>STI0148100</td>
<td>STI0148.100</td>
<td>0</td>
<td>6-25</td>
<td>Aggressive</td>
<td>(\frac{3}{8})</td>
</tr>
<tr>
<td>STI1148100</td>
<td>STI1148.100</td>
<td>1</td>
<td>20-100</td>
<td>Aggressive</td>
<td>(\frac{3}{4})</td>
</tr>
<tr>
<td>STI2148100</td>
<td>STI2148.100</td>
<td>2</td>
<td>80-380</td>
<td>Aggressive</td>
<td>(\frac{1}{4})</td>
</tr>
</tbody>
</table>

**Note 1:** Part numbers featured with bold highlighted codes will ensure a 'standard' product selection.

**Note 2:** Alternate displayed part number selection will require you to contact Parker Filtration for availability.

**Note 3:** Mobile Sensors are also available - Contact Parker
A drilling equipment operation in a zinc mine has had System 20 installed for several years.

**System 20 Saving £50,000 Pump Damage**

Installing System 20 was part of a major restructuring plan to improve mining effectiveness and profitability. Machine operator training and oil storage operative training were essential elements of the plan. Prior to this investment, pump terminal damage could cost £10,000 for a replacement, over £1000 service costs and up to £39,000 in lost production. Add to this the difficulties of the mine’s geography and it’s easy to see the problems that have now been overcome.

**System 20 Electronic Monitor**

With System 20 inline sensors installed in a hydraulic system, faults can be predicted and remedied, all you have to do is connect the System 20 Electronic Hand Held Monitor (EM20). Designed to display flow, temperature, differential, rising peak and line pressure, System 20 Electronic can also calculate hydraulic power (kW and hp) at a given point in a system to establish efficiency and power consumption.

System 20 electronics versatility does not end there. The EM20 is automatically calibrated for all System 20 inline sensors using water or oil and can display in l/min, US GPM, bar, psi and kg/cm².

Battery powered and completely portable, the EM20 displays readings on the LCD and can store under a test number. Data can be downloaded via an RS232 connection to Datum. A sealed keyboard and fingertip control make the unit maintenance free and simple to use anywhere.

**System 20 -The Key To Predictive Maintenance**

The risk of fluid contamination by intrusive test devices is eliminated. Using System 20 Sensors and the monitor together, hydraulic fluids need never be disturbed. The monitoring procedure takes only a matter of minutes. With one System 20 monitor a user can check a complete fleet of vehicles or a factory full of hydraulic plant equipment. Predicting a problem means it can be put right as part of a planned maintenance programme. Simple routine monitoring with System 20 keeps machines running at a high level of operational efficiency.

**System 20 Saving £325,000 A Day Lost Production**

The mining industry puts a considerable demand on hydraulics and there are others such as agricultural machinery, harvesters or tractors and, for example, cement manufacturing plants that are equally demanding of hydraulic efficiency.

A grinding and conveying plant processes in excess of 1000 tons of ore per day in the manufacture of cement products. A days lost production costs £32,000. After one year of operation the Plant Engineers decided to invest in System 20 equipment, strategically placed to allow the Engineers to “fault-find” the major components quickly and easily. The result is that downtime and loss of production have been reduced by 80%.

**System 20 -The Proven System**

For operators of industrial and mobile machinery who recognise the benefits of installing System 20 in a hydraulic system, the System 20 hand-held analogue monitor offers significant advantages, particularly in intrinsically safe applications. Like the System 20 electronic, the analogue monitor is completely portable and can be connected immediately to a purpose-designed inline System 20 sensor but requires no power source.

The analogue monitor will then - provide the user with an accurate and repeatable analysis of system flow, pressure and temperature - without having to stop the machine.

Designed as a sealed assembly requiring no routine maintenance or adjustment, analogue monitors are suitable for use with all mineral oils, water/oil emulsions and water.

The lightweight monitor has 3 dayglo dial gauges and features a protective hinged cover. The flow scale features double scale calibration - up to 100 l/min and 380 l/min and has excess flow and reverse flow indication.
Electronic Monitor Specification

Construction:
A sealed assembly requiring no routine maintenance or adjustment. Body moulding in Acrylonitrile Butadene Styrene (ABS). Key pad moulded in silicon rubber. The monitor is suitable for use with all mineral oils, water and water/oil emulsions.

LCD details
Flow section:
The analogue flow scale has reverse flow and overflow indication and provides a percentage reading of the digital full scale display automatically calibrated for all sizes of System 20 Sensor.

Pressure section:
Designed to indicate line pressure, differential pressure and rising peak pressure. Connected to a System 20 Sensor it will monitor pressure up to 420 bar (6000 psi) with an accuracy of ±1% FSD.

Temperature section:
Temperature reading between -10°C and +110°C (0°F to 230°F).

Dimensions:
The ABS Case is 291mm (11.46") long, 105mm (4.13") wide and 76mm (3") deep overall.

Weight:
1.4kg (3lbs).

Data logging:
Each test logs the following data:
Test number; time & date; sensor size; media tested; flow rate; pressure & temperature.

Data download:
The System 20 electronic monitor is capable of downloading saved test data to a 16 column serial printer, or a compatible PC via an RS232 connection using datum.

Batteries:
6 x AA batteries.

Re-calibration:
Annual certification by an approved Parker Service Centre.

Ordering Information

Standard products table

<table>
<thead>
<tr>
<th>Product number</th>
<th>Supersedes</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>EM209000</td>
<td>N/A</td>
<td>System 20 electronic monitor</td>
</tr>
<tr>
<td>BS4779</td>
<td>B.84.779</td>
<td>Datum download software</td>
</tr>
<tr>
<td>P653607</td>
<td>N/A</td>
<td>Monitor and sensor carrying case</td>
</tr>
<tr>
<td>BS95.617</td>
<td>B.85.617</td>
<td>Dongle and cable assembly</td>
</tr>
</tbody>
</table>

Note 1: Part numbers featured with bold highlighted codes will ensure a "standard" product selection.

Note 2: Alternate displayed part number selection will require you to contact Parker Filtration for availability.
Analogue Monitor Specification

Construction:
A sealed assembly requiring no routine maintenance or adjustment. Body moulding in Acrylonitrile Butadene Styrene (ABS). The monitor is suitable for use with all mineral oils, water and water/oil emulsions. The monitor has 3 dayglo dial gauges and features a protective hinged cover.

Gauge details
Flow section:
The flow scale has double scales for size and sensors only. Calibrated up to 100 l/min (26 US GPM) and 380 l/min (100 US GPM). The flow dial has excess-flow indication.

Pressure section:
Dial readings in both bar and psi up to 20 bar (290 psi).

Temperature section:
The temperature dial gives readings between -10°C and +110°C (0°F to 230°F).

Dimensions:
The ABS Case is 292mm (11.5in) long, 108mm (4.25in) wide and 67mm (2.64in) deep overall.

Weight:
1.4kg (3lbs).
A viscosity chart is provided for mineral oil applications where monitoring is required at variable viscosities (cSt).

Dimensions:
The ABS Case is 198mm (7.79in) long, 67mm (2.64in) wide and 292mm (11.5in) deep overall.

Accessories

Standard products table

<table>
<thead>
<tr>
<th>Product number</th>
<th>Supersedes</th>
<th>Media type</th>
<th>Flow readings</th>
<th>Pressure readings</th>
<th>Temperature readings</th>
</tr>
</thead>
<tbody>
<tr>
<td>STM6211110</td>
<td>STM.6211.110</td>
<td>Oil</td>
<td>l/min</td>
<td>Dual scale bar/PSI</td>
<td>Dual scale °C/°F</td>
</tr>
<tr>
<td>STM6611110</td>
<td>STM.6611.110</td>
<td>Oil</td>
<td>l/min</td>
<td>Dual scale bar/PSI</td>
<td>Dual scale °C/°F</td>
</tr>
<tr>
<td>STM6211120</td>
<td>STM.6211.120</td>
<td>Water</td>
<td>l/min</td>
<td>Dual scale bar/PSI</td>
<td>Dual scale °C/°F</td>
</tr>
<tr>
<td>STM6611120</td>
<td>STM.6611.120</td>
<td>Water</td>
<td>l/min</td>
<td>Dual scale bar/PSI</td>
<td>Dual scale °C/°F</td>
</tr>
</tbody>
</table>

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Autoremote Particle Counter

MCM20

Fluid condition monitoring
Autoremote Particle Counter

MCM20

Features & Benefits

- The MCM20 is an online continuous particle counter ensuring constant system monitoring within defined parameters.
- PC/PLC controlled
- Ensures constant system monitoring.
- Can be pre-set to carry out tests at specific intervals.
- Can also be set up via detachable Handset.
- Enclosed in a metal casing, with internal workings on a removable chassis for ease of service and calibration.
- Connects permanently to a System 20 sensor via 2 meter hose assembly (supplied).
- Simple data formatting programme for trend analysis.
- User-friendly instrument improving familiarity and awareness of service and maintenance personnel.

Typical Applications

- Test rigs
- Construction machinery
- Industrial plant
- Hydraulic equipment & system manufacturers
- Paper processing
- Steel rolling mills
- Military equipment application

The Parker MCM20

Using proven portable particle counting technology (LCM20), the MCM20 and its principles are available to users where continuous, permanent installed monitoring is required.

The MCM20 utilises the latest laser diode method of particle counting. The unit is enclosed in a metal casing with access to the hydraulic connection, DC input power, fuse holder and PC/PLC connection ports located on the front panel.

The internal workings are manufactured onto a removable chassis for ease of service and calibration.
**Test cycle time:**
Variable between 30 seconds and 3 minutes.

**Repeat test time:**
Continuous Mode or between 30 seconds and 1440 minutes (24 Hours).

**Principle of operation:**
Optical scanning analysis and measurement of actual particles.

**Particle counts:**
6 channels either ACFTD or MTD calibrated.

**International codes:**
ISO 7-22, NAS 0-12.

**Storage temperature:**
-40°C to +80°C.

**Operating temperature:**
+5°C to +60°C (hydraulic oil temperature).

**Unit control connection:**
Terminal protocol via RS 232 or optional handset.

**Data retrieval:**
Local PC / PLC program or by optional handset.

**Calibration:**
By accepted on-line methods confirmed by relevant International Standard Organisation procedures.

**Re-calibration:**
Annual certification by an approved Parker Service Centre.

**Max. working pressure:**
420 bar.

**Minimum working pressure:**
2 bar.

**Fluid compatibility:**
Mineral oil or petroleum based fluids. Aggressive fluid version also available.

**Sample requirements:**
0.3 – 1.5 MP bar (differential pressure) via approved inline sampling concept.

**System connection:**
Via System 20 inline sensors / single point sampler

**Computer compatibility:**
Interface via RS 232 connection @ 9600 baud rate.

**Size/weight:**
249mm x 254mm x 191mm / 8.75kg.

**Power requirement:**
12 Vdc input, (1.25A (T) fuse). Regulated.

**Installation:**
Back/base M6x1.0 mounting inserts (see annotated diagrams).

**Software:**
LabView demonstration software.
Communications Protocol

The comms protocol for the product is as follows:
- Baud rate = 9600
- Data bits = 8
- Parity = None
- Stop bits = 1
- Flow control = None

Labview

Optional Remote Handset

- Customised demonstration/software for MCM operation.
- Full graphic display.
- Visual indication of limit parameters.

Standard products table

<table>
<thead>
<tr>
<th>Product number</th>
<th>Supersedes</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>MCM202022</td>
<td>N/A</td>
<td>MTD calibrated - mineral</td>
</tr>
<tr>
<td>MCM202022HS</td>
<td>MCM202022-HS</td>
<td>MTD calibrated - mineral - handset</td>
</tr>
<tr>
<td>MCM202021</td>
<td>N/A</td>
<td>ACTFD calibrated - mineral</td>
</tr>
<tr>
<td>MCM202021HS</td>
<td>MCM20.2021-HS</td>
<td>ACTFD calibrated - mineral - handset</td>
</tr>
<tr>
<td>MCM202061</td>
<td>N/A</td>
<td>MTD calibrated - aggressive</td>
</tr>
<tr>
<td>MCM202062</td>
<td>N/A</td>
<td>MTD calibrated - aggressive</td>
</tr>
<tr>
<td>MCM202061HS</td>
<td>MCM20.2061-HS</td>
<td>ACTFD calibrated - aggressive - handset</td>
</tr>
<tr>
<td>MCM202062HS</td>
<td>MCM20.2062-HS</td>
<td>MTD calibrated - aggressive - handset</td>
</tr>
<tr>
<td>B94106</td>
<td>B.94.106</td>
<td>Handset (blue)</td>
</tr>
<tr>
<td>B94107</td>
<td>B.94.107</td>
<td>Handset (red)</td>
</tr>
<tr>
<td>B94802</td>
<td>B.94.802</td>
<td>2m mineral hose assembly</td>
</tr>
<tr>
<td>B94801</td>
<td>B.94.801</td>
<td>2m aggressive hose assembly</td>
</tr>
</tbody>
</table>

Note 1: Part numbers featured with bold highlighted codes will ensure a ‘standard’ product selection.
Note 2: Alternate displayed part number selection will require you to contact Parker Filtration for availability.
**Features & Benefits**

**Diagnostic Self Check Start-up Time:**
5 seconds

**Measurement Period:**
5 to 180 seconds

**Reporting interval through RS232:**
0 to 3600 seconds

**Digital LED display update time:**
Every second

**Limit Relay Output:**
Changes occur +/- 1 ISO code at set limit (Hysteresis ON) or customer set (Hysteresis OFF)

**4-20mA Output Signal:**
Continuous

**Principle of operation:**
Laser diode optical detection of actual particulates.

**Reporting Codes:**
ISO 7 – 21, NAS 0 – 12, (AS 00 – 12 Contact Parker)

**Icount will also report less than ISO 7, subject to the statistical uncertainty defined in ISO4406:1999, which is shown in the RS232, reporting results as appropriate e.g “+6”**

**Calibration:**
By recognised on-line methods, confirmed by the relevant International Standard Organisation procedures.

**Calibration Recommendation:**
12 months

**Performance:**
+/−1 ISO Code (Dependant on stability of flow)

**Reproducibility / Repeatability:**
Better than 1 ISO Code

**Power Requirement:**
Regulated to 40Vdc

**Maximum Current Draw:**
150mA

**Hydraulic Connection:**
M16 x 2 hydraulic test points (5/8” BSF for aggressive version)

**Flow Range through the device:**
40 to 140 ml/min (Optimum Flow = 60 ml/min)

**Online Flow Range via System 20 Inline Sensors:**
Size 0 = 6 to 25 l/min - (Optimum Flow = 15 l/min)
Size 1 = 24 to 100 l/min - (Optimum Flow = 70 l/min)
Size 2 = 170 to 380 l/min - (Optimum Flow = 250 l/min)

**Required Differential Pressure across Inline Sensors:**
0.4 bar (Minimum)

**Viscosity Range:**
10 to 500 cSt

**Temperature:**
Operating Environment -20°C to +60°C (-4°F to +140°F)
Storage -40°C to +80°C (-40°F to +176°F)
Operating Fluid 0°C to +85°C (+32°F to +185°F)

**Working pressure:**
2 to 420 bar (30 to 6,000 PSI)

**Moisture sensor calibration:**
±5% RH (over compensated temperature range of +10°C to +80°C)

**Operating humidity range:**
5% RH to 100% RH

**Moisture sensor stability:**
±0.2% RH typical at 50% RH in one year

**Certification:**
IP66 rated
EMC/RFI – EN61000-6-2:2001
EN61000-6-3:2001

**Materials:**
User friendly Abs construction.
Stainless Steel hydraulic block.
Viton seals.

**Dimensions:**
182mm x 155mm x 86mm (7.2” x 6.1” x 3.4”)

**Weight:**
1.3kg (2.9lb)

---

**IcountPD**

The Icount Particle Detector from Parker represents the most up to date technology in solid particle detection.

The design dynamics, attention to detail and moulding compactness of the permanently mounted, on-line particle detector module, combined with on-board, laser based, leading-edge technology, brings to all industries a truly revolutionary, particle detector as a remarkable cost effective market solution to fluid management and contamination control.
Online Particle Detector

Dimensions / Installation Details

Typical Applications

- **Mobile Equipment**
  - Earth Moving Machinery
  - Harvesting
  - Forestry
  - Agriculture
  Monitoring of the hydraulics, enabling the vehicles to function to their best capability under load conditions through pistons, servo valves, control rams, and gear pumps.

- **Industrial Equipment**
  - Production Plants
  - Fluid Transfers
  - Pulp & Paper
  - Refineries
  To monitor the cleanliness of the equipment throughout the production line, from the machine tool controlled hydraulics through to contamination of fluid transfer. Ensuring the integrity of the fluid is maintained throughout the refining process.

- **Power Generation**
  - Wind Turbines
  - Gearboxes
  - Lubrication Systems
  With continuous monitoring, the optimum level is achieved in the least amount of time.

- **Maintenance**
  - Test Rigs
  - Flushing Stands
  To increase efficiency of your equipment by continuously monitoring the cleanliness level of the hydraulic fluid.

Maximum Torque 5Nm
M12 Communication cable: wiring configuration

M12 Communication cable

<table>
<thead>
<tr>
<th>Pin</th>
<th>4-20mA option connections</th>
<th>0-5v/0-3v option connections</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>NOT USED</td>
<td>NOT USED</td>
</tr>
<tr>
<td>2</td>
<td>RS232 Ground (Pin 5***)</td>
<td>RS232 Ground (Pin 5***)</td>
</tr>
<tr>
<td>3</td>
<td>Channel A, ISO 4μm(c)*</td>
<td>Channel A, ISO 4μm(c)*</td>
</tr>
<tr>
<td>4</td>
<td>Channel B, ISO 6μm (c)* or NAS (if selected)</td>
<td>Channel B, ISO 6μm (c)* or NAS (if selected)</td>
</tr>
<tr>
<td>5</td>
<td>RS232 Receive (Pin 3***)</td>
<td>RX232 Receive (Pin3***)</td>
</tr>
<tr>
<td>6</td>
<td>RS232 Transmit (Pin 2***)</td>
<td>RS232 Transmit (Pin 2***)</td>
</tr>
<tr>
<td>7</td>
<td>Moisture sensor channel (if fitted)</td>
<td>Moisture sensor channel (if fitted)</td>
</tr>
<tr>
<td>8</td>
<td>Channel C, ISO 14μm (c)*</td>
<td>Channel C, ISO 14μm (c)*</td>
</tr>
</tbody>
</table>

Important Note: It is the responsibility of the end user to ensure that the cable’s braided screen is terminated to a suitable earth bonding point.

* Optional – refer to the ‘IcountPD part number specifier’ section in this manual.

** A standard USB serial adaptor can be used with the recommended 9-way D-type connector to convert RS232 to USB.

Limit relay alarm levels

The IcountPD can be specified with a built-in limit switch relay which can be triggered when a preset alarm level is reached. The relay contacts can be used to switch on or off an external device.

M12 Supply and Relay (if fitted) cable

<table>
<thead>
<tr>
<th>Pin</th>
<th>Current loop options connections</th>
<th>0-5v/0-3v option connections</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Product supply 9-40Vdc</td>
<td>Product supply 9-40Vdc</td>
</tr>
<tr>
<td>2</td>
<td>4-20mA Supply 12-20Vdc</td>
<td>0-5 / 0-3V Supply 12-24Vdc</td>
</tr>
<tr>
<td>3</td>
<td>Relay (Normally Closed)*** (if fitted)</td>
<td>Relay (Normally Closed)*** (if fitted)</td>
</tr>
<tr>
<td>4</td>
<td>Relay (Normally Open)*** (if fitted)</td>
<td>Relay (Normally Open)*** (if fitted)</td>
</tr>
<tr>
<td>5</td>
<td>NOT USED</td>
<td>NOT USED</td>
</tr>
<tr>
<td>6</td>
<td>NOT USED</td>
<td>0-5V / 0-3V Supply 0 Vdc</td>
</tr>
<tr>
<td>7</td>
<td>Main supply 0Vdc</td>
<td>Product supply 0Vdc</td>
</tr>
<tr>
<td>8</td>
<td>Relay (Common)*** (if fitted)</td>
<td>Relay (Common)*** (if fitted)</td>
</tr>
</tbody>
</table>

Note: If the moisture sensor is fitted without either option then the output is RS232. Parker Hannifin recommend that the mating M12 connector cables are screened. These cables are available from Parker Hannifin – ordering information section.

*** Optional – refer to ordering information section.

(Limit Relay Wiring Instructions)

NORMALLY OPEN
NORMALLY CLOSED
COMMON

![Relay Wiring Diagram]
Variable mA output settings

The following table can be used to equate the analogue output to an ISO or NAS Code.

Example ISO code 12 is equal to 10mA

<table>
<thead>
<tr>
<th>mA</th>
<th>ISO</th>
</tr>
</thead>
<tbody>
<tr>
<td>4</td>
<td>0</td>
</tr>
<tr>
<td>5.5</td>
<td>2</td>
</tr>
<tr>
<td>6</td>
<td>4</td>
</tr>
<tr>
<td>7</td>
<td>6</td>
</tr>
<tr>
<td>8</td>
<td>8</td>
</tr>
<tr>
<td>9</td>
<td>10</td>
</tr>
<tr>
<td>10</td>
<td>12</td>
</tr>
<tr>
<td>11</td>
<td>14</td>
</tr>
<tr>
<td>12</td>
<td>16</td>
</tr>
<tr>
<td>13</td>
<td>18</td>
</tr>
<tr>
<td>14</td>
<td>20</td>
</tr>
<tr>
<td>15</td>
<td>21</td>
</tr>
<tr>
<td>16</td>
<td>22</td>
</tr>
<tr>
<td>17</td>
<td>18</td>
</tr>
<tr>
<td>18</td>
<td>14</td>
</tr>
<tr>
<td>19</td>
<td>12</td>
</tr>
<tr>
<td>20</td>
<td>10</td>
</tr>
<tr>
<td>21</td>
<td>8</td>
</tr>
<tr>
<td>22</td>
<td>6</td>
</tr>
</tbody>
</table>

4-20mA output settings

ISO Setting
mA current = (ISO Code / 2) + 4  eg. 10mA = (ISO 12 / 2) + 4
or
ISO Code = (mA current - 4) * 2  eg. ISO 12 = (10mA - 4) * 2

NAS Setting
mA current = NAS Code + 5  eg. 15mA = NAS 10 + 5
or
NAS Code = mA current - 5  eg. NAS 10 = 15mA – 5

Variable voltage output settings

The variable voltage output option has the capability of two different voltage ranges: a 0–5Vdc range as standard, and a user-selectable 0–3Vdc range. The ‘Full list of commands’ on how to change the voltage output, are available from Parker.

The following tables can be used to relate the analogue output to an ISO or NAS code.

For example, in a 0–5Vdc range, ISO code 16 is equal to an output of 3.5Vdc. In a 0–3Vdc range, ISO code 8 is equal to an output of 1.0Vdc.

Table relating ISO codes to Voltage output

<table>
<thead>
<tr>
<th>ISO</th>
<th>Err</th>
<th>0</th>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7</th>
<th>8</th>
<th>9</th>
<th>10</th>
<th>11</th>
</tr>
</thead>
<tbody>
<tr>
<td>0–5Vdc</td>
<td>&lt;0.2</td>
<td>0.3</td>
<td>0.5</td>
<td>0.7</td>
<td>0.9</td>
<td>1.1</td>
<td>1.3</td>
<td>1.5</td>
<td>1.7</td>
<td>1.9</td>
<td>2.1</td>
<td>2.3</td>
<td>2.5</td>
</tr>
<tr>
<td>0–3Vdc</td>
<td>&lt;0.15</td>
<td>0.2</td>
<td>0.3</td>
<td>0.4</td>
<td>0.5</td>
<td>0.6</td>
<td>0.7</td>
<td>0.8</td>
<td>0.9</td>
<td>1.0</td>
<td>1.1</td>
<td>1.2</td>
<td>1.3</td>
</tr>
</tbody>
</table>

cont.

<table>
<thead>
<tr>
<th>ISO</th>
<th>Err</th>
<th>00</th>
<th>0</th>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7</th>
<th>8</th>
<th>9</th>
<th>10</th>
<th>11</th>
<th>12</th>
<th>Err</th>
</tr>
</thead>
<tbody>
<tr>
<td>0–5Vdc</td>
<td>&lt;0.4</td>
<td>0.6</td>
<td>0.9</td>
<td>1.2</td>
<td>1.5</td>
<td>1.8</td>
<td>2.1</td>
<td>2.4</td>
<td>2.7</td>
<td>3.0</td>
<td>3.3</td>
<td>3.6</td>
<td>3.9</td>
<td>4.2</td>
<td>4.5</td>
<td>&gt;4.6</td>
</tr>
<tr>
<td>0–3Vdc</td>
<td>&lt;0.2</td>
<td>N.S.</td>
<td>0.3</td>
<td>0.5</td>
<td>0.7</td>
<td>0.9</td>
<td>1.1</td>
<td>1.3</td>
<td>1.5</td>
<td>1.7</td>
<td>1.9</td>
<td>2.1</td>
<td>2.3</td>
<td>2.5</td>
<td>2.7</td>
<td>&gt;2.8</td>
</tr>
</tbody>
</table>

Table relating NAS codes to Voltage output

<table>
<thead>
<tr>
<th>ISO</th>
<th>Err</th>
<th>00</th>
<th>0</th>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
<th>5</th>
<th>6</th>
<th>7</th>
<th>8</th>
<th>9</th>
<th>10</th>
<th>11</th>
<th>12</th>
<th>Err</th>
</tr>
</thead>
<tbody>
<tr>
<td>0–5Vdc</td>
<td>&lt;0.4</td>
<td>0.6</td>
<td>0.9</td>
<td>1.2</td>
<td>1.5</td>
<td>1.8</td>
<td>2.1</td>
<td>2.4</td>
<td>2.7</td>
<td>3.0</td>
<td>3.3</td>
<td>3.6</td>
<td>3.9</td>
<td>4.2</td>
<td>4.5</td>
<td>&gt;4.6</td>
</tr>
<tr>
<td>0–3Vdc</td>
<td>&lt;0.2</td>
<td>N.S.</td>
<td>0.3</td>
<td>0.5</td>
<td>0.7</td>
<td>0.9</td>
<td>1.1</td>
<td>1.3</td>
<td>1.5</td>
<td>1.7</td>
<td>1.9</td>
<td>2.1</td>
<td>2.3</td>
<td>2.5</td>
<td>2.7</td>
<td>&gt;2.8</td>
</tr>
</tbody>
</table>
Digital display parameters (ISO 4406/NAS 1638)

Start up
1. Once the IcountPD has been connected to a regulated power supply, the product logo is displayed for approximately five seconds as the IcountPD performs a self system diagnostic check.
2. The IcountPD then automatically starts monitoring using factory default test parameters.

Digital display indication
The digital display will show the actual measured codes, the channel (µ) size and the user definable limits. Note that the channel size and limits will alternate between the two.
The Moisture Sensor reading (%RH) will also be shown – if the Moisture Sensor option is fitted. The order of trigger for both the codes and Moisture Sensor option is:
• Solid digit(s) = code(s) that are at or below the set point (limit)
• Flashing digit(s) = code(s) that are above the set point (limit)
The display for ISO4406 and NAS1638 are identical. The ISO display is shown below.

Error detection:
In the unlikely event of a error occurring, the digital display on the IcountPD will simply display the actual error code only – i.e. ERROR 13 (A full list of error codes are detailed in the IcountPD User Manual).

Moisture sensor output settings
The Moisture Sensor is an option that can be included when specifying the IcountPD.
The Moisture Sensor reports on the saturation levels of the fluid passing through the IcountPD sensing cell. The output is a linear scale, reporting within the range of 5% saturation to 100% saturation.

<table>
<thead>
<tr>
<th>Saturation</th>
<th>4–20mA</th>
<th>0–3Vdc</th>
<th>0–5Vdc</th>
</tr>
</thead>
<tbody>
<tr>
<td>5%</td>
<td>4.8</td>
<td>0.15</td>
<td>0.25</td>
</tr>
<tr>
<td>25%</td>
<td>8</td>
<td>0.75</td>
<td>1.25</td>
</tr>
<tr>
<td>50%</td>
<td>12</td>
<td>1.50</td>
<td>2.50</td>
</tr>
<tr>
<td>75%</td>
<td>16</td>
<td>2.25</td>
<td>3.75</td>
</tr>
<tr>
<td>100%</td>
<td>20</td>
<td>3.00</td>
<td>5.00</td>
</tr>
</tbody>
</table>
The pressure compensated, Flow control device (Part Number S840074) has been developed to give the IcountPD user greater flexibility. The Flow control device will enable testing where flow ranges are outside the IcountPD specifications (40 – 140 ml/min), or where pipe diameters do not allow the IcountPD to be installed.

The Flow control device fits onto the downstream (outlet) side of the IcountPD, connecting through a manifold block, via a self-sealing quick connection test point and is fitted with a differential pressure valve. This Flow control device automatically compensates for pressure and viscosity changes, whilst maintaining its setting even as the workload changes.

Simply position the valve to match the viscosity of the oil you are testing.

The chart below can be used to determine the valve position:

<table>
<thead>
<tr>
<th>Valve Position</th>
<th>cSt Range</th>
</tr>
</thead>
<tbody>
<tr>
<td>3</td>
<td>up to 100</td>
</tr>
<tr>
<td>3.8</td>
<td>90 - 200</td>
</tr>
<tr>
<td>4.2</td>
<td>190 - 320</td>
</tr>
<tr>
<td>5</td>
<td>310 - 500</td>
</tr>
</tbody>
</table>

Example:

If the fluid you wish to analyse has a viscosity of 50cSt under normal operating conditions then the control knob on the Flow Control Device should be set to valve position ‘3’

The flow device will now automatically control the flow rate through the IcountPD to within its working range of 40-140ml/min.

Note: The Flow control device will still operate correctly even with the high pressure side at 200bar and the return back to an open system of 0 bar (DP = 200bar)
Hydraulic Connection Diagram

Dimensions

---

Actuator: Manual flow rate adjustable via control knob
Mounting Type: 4 off mounting holes to suit M6 screws (not supplied)
Mounting position: Any
Weight: 1.7kg (3.7lb)
Fluid Temperature: 5°C to +80°C (+41°F to 176°F)
Ambient storage temperature: -20°C to +40°C (-4°F to +104°F)
Viscosity range: 20cSt to 500cSt (If lower than 20cSt contact Parker)
Differential pressure range: 5 to 315 bar
Maximum pressure: 315 bar
Flow direction: ‘IN’ to ‘OUT’ flow control function
Port thread detail: 1/8” BSPP (test points not supplied)
Internal Seals: Viton

---

In: High Pressure Line Side
Out: Low Pressure Return Side

---

Parker Hannifin
Hydraulic Filter Division Europe
FDCB375UK, Section 6
Communication Options

The IcountPD may be configured using the IcountPD Setup Utility. For more direct control of the device using its communications protocol, you may also use the Microsoft Windows® HyperTerminal program, but note that this program is not currently supplied with the Windows Vista™ operating system. These two ways of communicating with IcountPD are described in the following section.

IcountPD Setup Utility software

Communication Protocol

The Communication protocol for the serial communication link is to be used with Microsoft Windows HyperTerminal. The settings are as follows:

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Setting</th>
</tr>
</thead>
<tbody>
<tr>
<td>Baud rate</td>
<td>9600</td>
</tr>
<tr>
<td>Data bits</td>
<td>8</td>
</tr>
<tr>
<td>Parity</td>
<td>None</td>
</tr>
<tr>
<td>Stop bits</td>
<td>1</td>
</tr>
<tr>
<td>Flowcontrol</td>
<td>None</td>
</tr>
</tbody>
</table>

The commands used with this product are made up of Read, Set and Start / Stop commands.

- Set commands allow the value or values of parameters to be set
- Read commands allow the value or values of parameters to be read
- Start/Stop allows the user to start and stop tests.

Example:

[SDF dd/mm/yy] - sets the date format.
[RDF] - reads the product date format.

All commands are sent in ASCII characters, and the protocol accepts both upper and lower case characters as the examples below:

SDF
SdF

Note: A full list of commands are detailed in the user manual.
Ordering Information

Standard Products Table

<table>
<thead>
<tr>
<th>Part number</th>
<th>Fluid type</th>
<th>Calibration</th>
<th>Display</th>
<th>Limit relay</th>
<th>Communications</th>
<th>Moisture sensor</th>
<th>Cable connector kit</th>
<th>Future option</th>
</tr>
</thead>
<tbody>
<tr>
<td>IPD12212130</td>
<td>Mineral</td>
<td>MTD</td>
<td>LED</td>
<td>No</td>
<td>RS232 / 4-20mA</td>
<td>No</td>
<td>M12 - 8 pin</td>
<td>N/A</td>
</tr>
<tr>
<td>IPD12212230</td>
<td>Mineral</td>
<td>MTD</td>
<td>LED</td>
<td>No</td>
<td>RS232 / 4-20mA</td>
<td>Yes</td>
<td>M12 - 8 pin</td>
<td>N/A</td>
</tr>
<tr>
<td>IPD12222130</td>
<td>Mineral</td>
<td>MTD</td>
<td>LED</td>
<td>Yes</td>
<td>RS232 / 4-20mA</td>
<td>Yes</td>
<td>M12 - 8 pin</td>
<td>N/A</td>
</tr>
<tr>
<td>IPD12312130</td>
<td>Mineral</td>
<td>Digital</td>
<td>No</td>
<td>Yes</td>
<td>RS232 / 4-20mA</td>
<td>No</td>
<td>M12 - 8 pin</td>
<td>N/A</td>
</tr>
<tr>
<td>IPD12322130</td>
<td>Mineral</td>
<td>Digital</td>
<td>No</td>
<td>Yes</td>
<td>RS232 / 4-20mA</td>
<td>Yes</td>
<td>M12 - 8 pin</td>
<td>N/A</td>
</tr>
<tr>
<td>IPD12322230</td>
<td>Mineral</td>
<td>Digital</td>
<td>Yes</td>
<td>Yes</td>
<td>RS232 / 4-20mA</td>
<td>Yes</td>
<td>M12 - 8 pin</td>
<td>N/A</td>
</tr>
</tbody>
</table>

Product Configurator

<table>
<thead>
<tr>
<th>Key</th>
<th>Fluid type</th>
<th>Calibration</th>
<th>Display</th>
<th>Limit relay</th>
<th>Communications</th>
<th>Moisture sensor</th>
<th>Cable connector kit</th>
<th>Future option</th>
</tr>
</thead>
<tbody>
<tr>
<td>IPD</td>
<td>Mineral</td>
<td>MTD</td>
<td>LED</td>
<td>No</td>
<td>RS232 / 4-20mA</td>
<td>Yes</td>
<td>M12 - 8 pin</td>
<td>N/A</td>
</tr>
<tr>
<td>0</td>
<td>Aggressive</td>
<td>MTD</td>
<td>LED</td>
<td>Yes</td>
<td>RS232 / 4-20mA</td>
<td>Yes</td>
<td>M12 - 8 pin</td>
<td>N/A</td>
</tr>
<tr>
<td>1</td>
<td>Aviation fuel non-hazardous area</td>
<td>A84059</td>
<td>Digital</td>
<td>Yes</td>
<td>RS232 / 0-5V</td>
<td>Yes</td>
<td>M12, 8 Pin Plug Connector*</td>
<td>N/A</td>
</tr>
<tr>
<td>2</td>
<td>Aviation fuel hazardous areas</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Accessories

<table>
<thead>
<tr>
<th>Description</th>
<th>Part number</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 metre hose length</td>
<td>895496</td>
</tr>
<tr>
<td>2 metre hose length</td>
<td>894802</td>
</tr>
<tr>
<td>5 metre hose length</td>
<td>894804</td>
</tr>
<tr>
<td>8 Pin Plug and Socket Cable Kit*</td>
<td>894804</td>
</tr>
<tr>
<td>5 Pin Connector*</td>
<td>894803</td>
</tr>
<tr>
<td>5 Pin Connector*</td>
<td>894803</td>
</tr>
<tr>
<td>Deutsch Connector Kit</td>
<td>894803</td>
</tr>
<tr>
<td>Deutsch Connector Kit</td>
<td>894803</td>
</tr>
<tr>
<td>Deutsch Connector Kit</td>
<td>894803</td>
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<td>894803</td>
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<td>Deutsch Connector Kit</td>
<td>894803</td>
</tr>
<tr>
<td>Deutsch Connector Kit</td>
<td>894803</td>
</tr>
</tbody>
</table>

* M12 Cable Kit consists of two 5 metre cables to enable all output options
| Communications cable and Relay/Power Supply cable |
| * Note that the aggressive fluid hoses are provided as a single hose, not in pairs. |

<table>
<thead>
<tr>
<th>Part number</th>
<th>Supercedes</th>
<th>Size</th>
<th>Flow range l/min</th>
<th>Fluid type</th>
<th>Port threads</th>
</tr>
</thead>
<tbody>
<tr>
<td>STI0144100</td>
<td>STI0144.100</td>
<td>0</td>
<td>6-25</td>
<td>Mineral</td>
<td>3/8</td>
</tr>
<tr>
<td>STI1144100</td>
<td>STI1144.100</td>
<td>1</td>
<td>20-100</td>
<td>Mineral</td>
<td>3/4</td>
</tr>
<tr>
<td>STI2144100</td>
<td>STI2144.100</td>
<td>2</td>
<td>80-380</td>
<td>Mineral</td>
<td>1/4</td>
</tr>
<tr>
<td>STI0148100</td>
<td>STI0148.100</td>
<td>0</td>
<td>6-25</td>
<td>Aggressive</td>
<td>3/8</td>
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<tr>
<td>STI1148100</td>
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<td>20-100</td>
<td>Aggressive</td>
<td>3/4</td>
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<tr>
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<td>STI2148.100</td>
<td>2</td>
<td>80-380</td>
<td>Aggressive</td>
<td>1/4</td>
</tr>
</tbody>
</table>
H₂Oil - Water in Oil Monitor
Fluid Condition Monitoring

H₂Oil - Water in Oil Monitor

Features & Benefits

- Water monitoring is now possible while machinery is working - H₂Oil saves on production downtime.
- Totally portable, can be used easily in the field without the need for mains power, as well as in the laboratory.
- Connects into system at pressures up to 420 bar, via either system 20 sensor or single point sampler.
- 90 second test time.
- Scrolling memory for 500 tests plus memory for 20 different oil calibration curves.
- Routine water monitoring of oil systems with H₂Oil saves time and money, promoting oil longevity.
- Samples that are tested are truly representative of water in the system. Analysis carried out before sample hydrodynamics change.
- Data entry facility enables user to store unique data test log details with every test carried out.
- Instant, accurate results are available on the display or the built-in printer ensuring maintenance decisions can be taken immediately.
- Computer interface available for downloading data on to the computer through the RS232 serial port.
- Internal diagnostics features ensures H₂Oil will work accurately and reliably.
- Supplied in a robust aluminium carrying case.
- Optional oil delivery kit for simple offline sampling (see fig.1).

Typical Applications

- Off-shore & power generation
- Marine
- Construction machinery
- Paper mills
- Hydraulic equipment & system manufacturers
- Research & testing institutes
- Military equipment application

The H₂Oil is a two channel non-dispersive absorption spectrometer, designed to measure the level of water content polluting the oil, reducing system efficiency, promoting wear and affecting safety.

The H₂Oil makes it possible for an end user or service engineer to carry out quick, accurate measurements, taken in the field instead of remote laboratory analysis.

With its secured hoses the H₂Oil connects to an in-line System 20 sensor or single point sampler and features a re-chargeable 12Vdc power pack, diagnostic computer and on-board printer for effective logging and retrieval of data.
**Construction:**
Case-Noryl structural foam and ABS printer cover. Key pad silicone rubber.

**Mechanical composition:**
Brass, plated steel, stainless steel.

**Seals:**
Fluorocarbon.

**Hoses:**
Nylon (Kevlar braided microbore).

**Hose length:**
Fluid connection hose 1.2 metre (3.9 feet).

**Flow rate:**
Up to 400 l/min (100 US GPM). (System 20 Sensors). Higher flows with SPS.

**Max. working pressure:**
500cSt with SPS.

**Fluid compatibility:**
Mineral oil and petroleum based fluids.

**Power:**
Re-chargeable battery pack (12Vdc trickle charger supplied).

**Fuse:**
5.0 amp fast blow fuse included for overload protection.

**H2Oil technology:**
Infrared absorption spectroscopy

**Measurement and range:**
PPM (0-3000) or % content.

**Max operating temperature:**
+5°C to +90°C (+41°F to +176°F).

**Environmental temperature:**
+5°C to +40°C (+41°F to +104°F).

**Test completion time:**
90 seconds.

**Memory store:**
500 TEST (scrolling memory) capacity.

**Printer facility:**
Integral 16 column thermal printer for hard copy data.

**Computer interface:**
RS232.

**Repeatability/accuracy:**
Better than 5% (typical).

**Viscosity range:**
2-100 cSt (9-460 SSU).

**Commissioning kit:**
Includes 2 re-chargeable battery packs (1 fitted to monitor), 2 x thermal printer rolls, spare fuse, screwdriver, 12Vdc trickle charger and user manual.

**Data entry:**
24 character two line back lit dot matrix LCD. Full alpha numeric keypad.

**Data retrieval:**
Memory access gives test search facility.

**Monitor carry case:**
Robust padlockable aluminium presentation case.

**Datum:**
Condition monitoring data software pack plus cable included in commissioning kit.

**Performance recheck:**
Annual recheck of performance by an approved Parker Service Centre.
**Fluid Condition Monitoring**

**H₂Oil - Water in Oil Monitor**

### How the H:Oil Works

On-line testing allows a mixed and flowing sample of oil and water to pass through the infrared measuring cell. A series of measurements can be taken and the average given as a result. With this method a representative oil sample is seen, unlike the usual reservoir samples sent for analysis. Also, by taking the test at working temperature and pressure, a true water content is taken, as both affect the way water is absorbed in oil.

The flowing sample passes through a special “water free” optical cell.

The infrared detector monitors two narrow band pass filters, one of which matches the spectral width of the water attenuation band. The second narrow wave band selected is unaffected by water and serves as a reference. By taking the transmission ratio between the two points an effective measurement of water can be made.

### Effective Oil Maintenance

Take a typical application where water can have a very detrimental effect on bearings. Cracks are generated early in life of a bearing and water, once condensed in the crack, leads to corrosion and early damage.

Loss of bearing life, due to water contamination, (see below) can be prevented by stopping the water from entering the system in the first place. Introducing a regular water content monitoring function into the programme, such as the H:Oil, would support such efforts.

### Core Technology

H:Oil uses true infrared (IR) analysis technique - the principle used in all laboratory spectrometers, to measure absorbed water (before saturation point).

Channel one (2.6μ) is the reference point, whereas channel two (3μ) is H₂O.

The IR source is a tungsten halogen bulb.

### Ordering Information

<table>
<thead>
<tr>
<th>Product number</th>
<th>Supersedes</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>WOM9100</td>
<td>B91701</td>
<td>H:Oil (includes aluminium case and kit)</td>
</tr>
<tr>
<td>B91701</td>
<td>B91701</td>
<td>Printer paper (5 rolls)</td>
</tr>
<tr>
<td>S840134</td>
<td>B94779</td>
<td>Oil delivery unit</td>
</tr>
<tr>
<td>B94779</td>
<td>B91706</td>
<td>Datum download software</td>
</tr>
<tr>
<td>B91706</td>
<td>B91706</td>
<td>Cable and adaptor</td>
</tr>
</tbody>
</table>

Note 1: Part numbers featured with bold highlighted codes will ensure a ‘standard’ product selection.

Note 2: Alternate displayed part number selection will require you to contact Parker Filtration for availability.

---

**Effect of Water in Oil on Bearing Life**

![Graph showing the effect of water in oil on bearing life](image)

Legend:
- 0.0015% = 25 ppm
- 0.01% = 100 ppm
- 0.25% = 500 ppm
- 0.50% = 1000 ppm

Note: 1% Water in Oil = 25 ppm

MOISTURE SENSOR RANGE
Cost Effective Moisture Detection

Moisture Sensor Range

Features & Benefits

- Continuous, online moisture indication, for hydraulic and lubricating systems.
- Reporting of % relative humidity of water content, giving the user information on how close to the fluids real saturation point.
- Reliable data on the rate of water absorption.
- Sensing cell technology using a laser trimmed thermoset polymer, for capacitive sensing that is capable of absorbing water molecules due to its micro porous structure.
- Uses a thermistor for temperature compensation correction. Offering total confidence in reporting the %RH relative humidity over the sensors temperature range.
- A purpose designed tee adaptor allows for easy installation into an existing fluid system.
- The MS200 can also be specified with a bench top wand offering the end user greater flexibility.
- Not available on M5150

Typical Applications

- Ground support vehicles
- Pulp and paper plants
- Marine hydraulics
- Power transmission & distribution
- Forestry
- Industrial hydraulics
- Earth moving applications
- Agricultural
- Hazardous Areas (Zone 2)
- Theme parks (Ride hydraulics)

In-Line Moisture Measurement of Hydraulic & Lubricating Oils.

Parkers Moisture Sensor Range offers fast, reliable and accurate in-line detection of moisture in fluids. The MS transducer type technology has been especially designed with the preventative maintenance programme environment in mind.

The industry accepted sensing cell device will monitor and report Relative Humidity (RH), moisture content in oils. The water content measurement technique offers the end user benefits over the current standard form of water content reporting (PPM).

This allows for real time preventative maintenance to be undertaken and corrective actions to be made. By knowing that the water contamination is still within the oils absorbing range, less than 100%, reclaiming fluid properties before additive damage occurs can initiate calculable cost savings.
MS150 Moisture Sensor

**Specification**

**Pressure:**
Maximum allowable operating pressure. (MAOP): 10 bar (145 PSI).

**Operating temperature:**
Minimum: -20°C (-4°F).
Maximum: +85°C (+185°F).

**Flow through sensor cell:**
Installed in active flowstream.

**Fluid compatibility:**
Mineral oils, petroleum-based and Phosphate ester.

**Viscosity range:**
Unlimited.

**Port connections:**
1/4” BSPT or 1/4” NPT.

**Supply voltage:**
+8 to +30 Vdc.

**Sensor size/weight/material:**
80mm x 43mm/0.1kg/Aluminium

**IP ratings:**
IP68

**%RH Outputs:**
(1+ to +5 Vdc) or (+4 to 20mA)

**Temperature Outputs:**
0 to +5 Vdc

**Thread Form Options**

**BSPT**

**NPT**

**Sensor Outputs**

MS150 moisture sensor pin designations

<table>
<thead>
<tr>
<th>Pin</th>
<th>Designation</th>
<th>I/O</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Supply</td>
<td>Input</td>
<td>Supply voltage (+8 to +30Vdc)</td>
</tr>
<tr>
<td>2</td>
<td>%RH</td>
<td>Output</td>
<td>% Saturation out (+1 to +5Vdc)</td>
</tr>
<tr>
<td>3</td>
<td>%RH</td>
<td>Output</td>
<td>% Saturation out (+4 to +20mA)</td>
</tr>
<tr>
<td>4</td>
<td>Temperature</td>
<td>Output</td>
<td>Temperature out (0 to +5Vdc)</td>
</tr>
<tr>
<td>5</td>
<td>Common</td>
<td>Input</td>
<td>Common (0Vdc) ground from power supply (not chassis ground)</td>
</tr>
</tbody>
</table>

**Interpreting the data**

Oil type: Texaco Rando 46.
Saturation point: 400ppm @ 65°C (150°F).

At the above operating condition, the meter displays 100% saturation. As the meters scale indicates a reduction in the saturation percentage, there is also a corresponding reduction in PPM at a constant temperature. In the example above, a meter reading of 50% saturation could be interpreted as 200ppm at 65°C (150°F).
**Specification**

- **% Saturation Calibration Accuracy:** +3% RH
- **Temperature Calibration Accuracy:** ±1°C
- **Thermal Stability:** ±1% RH over compensated temperature range +10 to +80°C
- **Stability:** ±0.2% RH typical at 50% RH i 1 year
- **Analog Output Hysteresis:** ±0.5% RH typical
- **Switched Output Hysteresis:** ±0.5% RH Full Scale
- **Operating Temperature Range:** -40°C to +85°C (-40 to +185°F)
- **Operating Humidity Range:** 5 to 100% RH (non-condensing)
- **Response Time:** 60 sec in slow moving air at 25°C
- **Maximum Rated Pressure:** 420 Bar (6000 PSI)
- **Maximum Torque on Spanner Flats:** 39 Nm (ONLY USE SPANNER FLATS TO INSTALL AND REMOVE THE MOISTURE SENSOR)
- **Seal Material (depending on MS):** Fluorocarbon, EPDM, Perfluoroelastomer
- **Material:** Stainless Steel 303
- **Connector Details:** M12x1, 8 Way, IP67 Connector (IP68 when mated)
- **Maximum Cable Length:** 10 Metres with Voltage Output
  - 100 Metres with Current Output
  - SEE ORDERING INFORMATION

**Installation Details**

**Moisture Sensor Wiring and Pin Designations**

| Pin | Wire Colour | Designation | I/O   | Description                                                                 |
|-----|-------------|-------------|-------|----------------------------------------------------------------------------|---|
| 1   | Brown       | Analogue    | Output| Temperature - Degi Celsius. User Select Output (0-3Vdc, 0-5Vdc, 1-6Vdc and 4-20mA). |
| 2   | Green       | Alarm Limit | Output| Alarm Limit. Output that directly corresponds to the alarm set point.          |
| 3   | Yellow      | Analogue    | Output| % Saturation. User Select Output (0-3Vdc, 0-5Vdc, 1-6Vdc and 4-20mA).          |
| 4   | Grey        | Receive     | Input | RS232 Communication.                                                         |
| 5   | Pink        | Send        | Output| RS232 Communication.                                                         |
| 6   | Blue        | Common      | Input | Common (0Vdc). Ground from power supply.                                     |
| 7   | White       | Alarm Switch| Output| Alarm Switch. Constant 5Vdc when in normal operation. Switch to 0Vdc when in alarm condition. Red LED illuminates when Sensor is in an alarm condition. |
| 8   | Red         | Supply      | Input | Supply Voltage (+8 to +30Vdc); Green LED illuminates when power is properly applied. |
**MS300 Intrinsically Safe**

**Specification**

**Pressure:**
Maximum allowable operating pressure.
(MAOP): 420 bar (6000 PSI).

**Operating temperature:**
Minimum: -40°C (-40°F) - dependent on seal material.
Maximum: +85°C (+185°F).

**Flow through sensor cell:**
Installed in active flowstream.

**Fluid compatibility:**
Mineral oils, petroleum-based and Phosphate ester-
Skydrol option available.

**Viscosity range:**
Unlimited.

**Thread form connections:**
See ordering information.

**Outputs:**
4-20mA (current loop).

**Calibration accuracy:**
+/- 5% RH

**Compensated thermal stability:**
+/- 1% RH (+10°C to +80°C)

**Materials:**
Stainless steel 303.

**Sensor size/weight:**
107mm x ø50mm/0.3Kg.

**IP ratings:**
IP68 (with specified moulded cable)

Developed in association with Triteq Ltd.

**Installation Details - See MS200**

The MS300 has been certified as Intrinsically Safe Electrical Apparatus and offers fast, reliable and accurate in-line detection of moisture in fluids for use in hazardous areas.

ATEX Certification allows the MS300 into areas of a potentially explosive atmosphere, that have previously not been allowed without permits, it is intended for use in Zone 0 hazardous areas requiring the use of category 1G equipment and has been designed for use with galvanic isolators to the specified values stated below:

The electrical parameters: Ui: 28V  ii: 93mA  Pi:0.65W  Ci: 380nF  Li: 0

The following instructions apply to MS300 - 4-20mA Current Loop Moisture Sensor covered by certificate number Sira 07ATEX2255:

1. The equipment may be located where flammable gases of Group I may be present. The equipment is only certified for use in ambient temperatures in the range -20°C to +40°C and should not be used outside this range.

2. The equipment has not been assessed as a safety-related device (as referred to by Directive 94/9/EC Annex II, clause 1.5).

3. Installation of this equipment shall be carried out by suitably trained personnel in accordance with the applicable code of practice.

4. Repair of this equipment shall be carried out by the manufacturer or in accordance with the applicable code of practice (IEC 60079-19).
Visual Indicators Specifications

Bar Graph Indicator (PBG8341A)

Construction:

Power supply:
11 – 30 Vdc.

Signal input: (By dipswitch configuration)
A – single signal (Ref. 0V) to 5V.
B – single signal (Ref. 1V) to 6V.

Cut out size:
45.6mm x 45.6mm.

Fixing:
Push fit panel thickness 0.9mm to 3.2mm.

Sealing:
Designed to IP50 standard.
(Front face may be silicon sealed after LED configuration).

Scale:
Supplied 0 to 100% in horizontal.
Other scales, in volume, consult Parker Hannifin.

Scaling factors:
10% to 100% range. Fully adjustable.

Lamp intensity:
4mcd each.

Front viewing:
Polarised.

Weight:
29grms.

Alternative Indicator

<table>
<thead>
<tr>
<th>Description</th>
<th>DDU1001</th>
<th>DDU1002</th>
</tr>
</thead>
<tbody>
<tr>
<td>Power supply</td>
<td>22 - 55 Vdc</td>
<td>110 - 240 Vdc</td>
</tr>
<tr>
<td>Accuracy</td>
<td>± 0.01% typical</td>
<td>± 0.1% typical</td>
</tr>
<tr>
<td>Sample rate</td>
<td>10 per second</td>
<td>2.5 per second</td>
</tr>
<tr>
<td>Operating temp (°C)</td>
<td>0 - 65</td>
<td>0 - 65</td>
</tr>
<tr>
<td>Storage temp (°C)</td>
<td>-10 to +70</td>
<td>-10 to +70</td>
</tr>
<tr>
<td>Display</td>
<td>5 digit LED</td>
<td>7½ digit LED</td>
</tr>
<tr>
<td>Power output (vdc)</td>
<td>24</td>
<td>24</td>
</tr>
<tr>
<td>Weight (g)</td>
<td>0.31</td>
<td>0.36</td>
</tr>
<tr>
<td>Panel cutout (mm)</td>
<td>90x48 ±0.5</td>
<td>93x45 ±0.5</td>
</tr>
<tr>
<td>Dimensions (mm)</td>
<td>48x96x100</td>
<td>48x96x33</td>
</tr>
</tbody>
</table>

Product accessories part numbers

<table>
<thead>
<tr>
<th>Product Number</th>
<th>Supersedes</th>
<th>Description</th>
<th>MS150</th>
<th>MS200</th>
<th>MS300</th>
</tr>
</thead>
<tbody>
<tr>
<td>P9732PVC10</td>
<td>P9732PVC-10</td>
<td>10 meter M12 IP68 PVC coated cable</td>
<td>Y</td>
<td>N</td>
<td>Y</td>
</tr>
<tr>
<td>P9732PVC05</td>
<td>P9732PVC-05</td>
<td>5 meter M12 IP68 PVC coated cable</td>
<td>Y</td>
<td>N</td>
<td>Y</td>
</tr>
<tr>
<td>P9732PVC02</td>
<td>P9732PVC-02</td>
<td>2 meter M12 IP68 PVC coated cable</td>
<td>Y</td>
<td>N</td>
<td>Y</td>
</tr>
<tr>
<td>P9732PUR10H5</td>
<td>N/A</td>
<td>10 meter M12 5 way high specification PUR coated cable</td>
<td>N</td>
<td>N</td>
<td>Y</td>
</tr>
<tr>
<td>P9732PUR10</td>
<td>P9732PUR-10</td>
<td>10 meter M12 IP68 PUR coated cable</td>
<td>Y</td>
<td>N</td>
<td>Y</td>
</tr>
<tr>
<td>P9732PUR05</td>
<td>P9732PUR-05</td>
<td>5 meter M12 IP68 PUR coated cable</td>
<td>Y</td>
<td>N</td>
<td>Y</td>
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<tr>
<td>P9732PUR02</td>
<td>P9732PUR-02</td>
<td>2 meter M12 IP68 PUR coated cable</td>
<td>Y</td>
<td>N</td>
<td>Y</td>
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<tr>
<td>DDU1001</td>
<td>DDU-1001</td>
<td>+22 to +55 Vdc process indicator</td>
<td>Y</td>
<td>Y</td>
<td>Y*</td>
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<tr>
<td>DDU1002</td>
<td>DDU-1002</td>
<td>+110 to +240 Vac process indicator</td>
<td>Y</td>
<td>Y</td>
<td>Y*</td>
</tr>
<tr>
<td>PBG8341A</td>
<td>PBG.8341A</td>
<td>+11 to +50 Vac bar graph indicator</td>
<td>Y</td>
<td>Y</td>
<td>Y*</td>
</tr>
<tr>
<td>B97200</td>
<td>N/A</td>
<td>5 meter M12 x 1, 8 way moulded cable (IP68)</td>
<td>N</td>
<td>Y</td>
<td>N</td>
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<tr>
<td>P973200</td>
<td>N/A</td>
<td>Sway Re-wirable M12 connector (IP68)</td>
<td>Y</td>
<td>N</td>
<td>Y</td>
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<tr>
<td>S970400</td>
<td>N/A</td>
<td>12 Vac power supply</td>
<td>Y</td>
<td>Y</td>
<td>N</td>
</tr>
<tr>
<td>S970410</td>
<td>N/A</td>
<td>10 meter extension box</td>
<td>Y</td>
<td>Y</td>
<td>N</td>
</tr>
<tr>
<td>PAMS8342</td>
<td>PAM.8342</td>
<td>Alarm module</td>
<td>Y</td>
<td>Y</td>
<td>N</td>
</tr>
</tbody>
</table>

* Only for use in a safe zone (ie laboratory)

Moisture sensor output setting

The Moisture sensor reports on the saturation levels of the fluid passing through the sensing cell. The output is a linear scale, reporting within the range of 5% saturation to 100% saturation.

<table>
<thead>
<tr>
<th>Saturation</th>
<th>4-20mA</th>
<th>0-3Vdc</th>
<th>0-5Vdc</th>
</tr>
</thead>
<tbody>
<tr>
<td>5%</td>
<td>4.8</td>
<td>0.15</td>
<td>0.25</td>
</tr>
<tr>
<td>25%</td>
<td>8</td>
<td>0.75</td>
<td>1.25</td>
</tr>
<tr>
<td>50%</td>
<td>12</td>
<td>1.50</td>
<td>2.50</td>
</tr>
<tr>
<td>75%</td>
<td>16</td>
<td>2.25</td>
<td>3.75</td>
</tr>
<tr>
<td>100%</td>
<td>20</td>
<td>3.00</td>
<td>5.00</td>
</tr>
</tbody>
</table>
# Ordering Information

## MS150 Standard Product Table

<table>
<thead>
<tr>
<th>Product Number</th>
<th>Supersedes</th>
<th>Fluid type</th>
<th>Thread Forms</th>
<th>Connector</th>
<th>Intrinsically Safe</th>
</tr>
</thead>
<tbody>
<tr>
<td>MS1503</td>
<td>MS150-2</td>
<td>Mineral + Aggressive</td>
<td>1/4” NPT taper</td>
<td>M12 5 WAY</td>
<td></td>
</tr>
<tr>
<td>MS1504</td>
<td>MS150-4</td>
<td>Mineral + Aggressive</td>
<td>1/4” NPT taper</td>
<td>M12 5 WAY</td>
<td></td>
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</tbody>
</table>

## MS200 - Product Configurator

<table>
<thead>
<tr>
<th>Key</th>
<th>Model</th>
<th>Fluid type</th>
<th>Output Options</th>
<th>Thread Forms</th>
<th>Connector</th>
<th>Intrinsically Safe</th>
</tr>
</thead>
<tbody>
<tr>
<td>MS</td>
<td>2</td>
<td>Programmable</td>
<td>02</td>
<td>1 - 6 Vdc</td>
<td>G 1/4” BSP Integral Seal</td>
<td>1</td>
</tr>
<tr>
<td></td>
<td>2</td>
<td>Aggressive</td>
<td></td>
<td></td>
<td>G 1/4” BSP Integral Seal</td>
<td>2</td>
</tr>
<tr>
<td></td>
<td>2</td>
<td></td>
<td>4 - 20 mA</td>
<td>1/4” NPT Taper Thread</td>
<td>M12 5 WAY</td>
<td>1</td>
</tr>
<tr>
<td></td>
<td>2</td>
<td></td>
<td>9/16 - 18 UNF 2A Integral Seal</td>
<td>1/4” NPT Taper Thread</td>
<td>M12 5 WAY</td>
<td>1</td>
</tr>
<tr>
<td></td>
<td>2</td>
<td></td>
<td>G 3/8” BSP Female Swivel Equal Tee</td>
<td>M12 5 WAY</td>
<td>1</td>
<td>M12 5 WAY</td>
</tr>
</tbody>
</table>

## Standard Product Table

<table>
<thead>
<tr>
<th>Key</th>
<th>Model</th>
<th>Fluid type</th>
<th>Output Options</th>
<th>Thread Forms</th>
<th>Connector</th>
<th>Intrinsically Safe</th>
</tr>
</thead>
<tbody>
<tr>
<td>MS</td>
<td>2</td>
<td>2</td>
<td>02</td>
<td>1 - 6 Vdc</td>
<td>G 1/4” BSP Integral Seal</td>
<td>1</td>
</tr>
<tr>
<td>MS</td>
<td>2</td>
<td>2</td>
<td>04</td>
<td>1 - 6 Vdc</td>
<td>G 1/4” BSP Integral Seal</td>
<td>2</td>
</tr>
</tbody>
</table>

## MS300 - Product Configurator

<table>
<thead>
<tr>
<th>Key</th>
<th>Model</th>
<th>Fluid type</th>
<th>Output Options</th>
<th>Thread Forms</th>
<th>Connector</th>
<th>Intrinsically Safe</th>
</tr>
</thead>
<tbody>
<tr>
<td>MS</td>
<td>3</td>
<td>ATEX Compliant</td>
<td>04</td>
<td>1 - 6 Vdc</td>
<td>G 1/4” BSP Integral Seal</td>
<td>1</td>
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<tr>
<td></td>
<td>3</td>
<td>Aggressive</td>
<td></td>
<td></td>
<td>G 1/4” BSP Integral Seal</td>
<td>2</td>
</tr>
<tr>
<td></td>
<td>3</td>
<td></td>
<td>4 - 20 mA</td>
<td>1/4” NPT Taper Thread</td>
<td>M12 5 WAY</td>
<td>1</td>
</tr>
<tr>
<td></td>
<td>3</td>
<td></td>
<td>9/16 - 18 UNF 2A Integral Seal</td>
<td>1/4” NPT Taper Thread</td>
<td>M12 5 WAY</td>
<td>1</td>
</tr>
<tr>
<td></td>
<td>3</td>
<td></td>
<td>G 3/8” BSP Female Swivel Equal Tee</td>
<td>M12 5 WAY</td>
<td>1</td>
<td>M12 5 WAY</td>
</tr>
</tbody>
</table>

## Standard Product Table

<table>
<thead>
<tr>
<th>Key</th>
<th>Model</th>
<th>Fluid type</th>
<th>Output Options</th>
<th>Thread Forms</th>
<th>Connector</th>
<th>Intrinsically Safe</th>
</tr>
</thead>
<tbody>
<tr>
<td>MS</td>
<td>3</td>
<td>2</td>
<td>04</td>
<td>1 - 6 Vdc</td>
<td>G 1/4” BSP Integral Seal</td>
<td>1</td>
</tr>
</tbody>
</table>
Hand-held Oil Condition Monitor

Oilcheck

Features & Benefits

• A comparator between new and used oils.
• Oilcheck gives early warning of impending engine failure.
• Cost effective solution to save money and help increase engine life.
• Completely portable, battery powered.
• Ideal for fleet owners, garages and DIY mechanics.
• Numerical display to show positive or negative increase in dielectrics.

Using Oilcheck

Following the simple sampling procedure. The Oilcheck will ensure effective and highly repeatable results. Once a clean oil sample has been placed in the ‘Sensor Well’ and the ‘TEST’ button has been pressed, the instrument will ‘zero’ on the sample.

Once cleaned out with a degreaser and replaced by a contaminated sample, a new reading is obtained on the LCD, which can be easily compared against the green/amber/red efficiency scale.

Typical Applications

• Fleet owners
• Construction equipment maintenance
• Vehicle service garages
• Plant hire maintenance

The Oilcheck from Parker Filtration’s Condition Monitoring Centre detects and measures the dielectric constant of oil, by comparing the measurements obtained from used and unused oils of the same brand.

Used as a regular service monitoring instrument, the Oilcheck will give the engineer warning of an impending engine failure and promote increased engine life. Oilcheck is the low-cost solution that will take the guesswork out of oil changes, saving money and time.
**Using Oilcheck**

The Oilcheck can remove the need for costly and time consuming laboratory analysis of mineral and synthetic oils used in engines, gearboxes and bearing lubrication systems. It detects mechanical wear and any loss of lubricating properties in the oil with a repeat accuracy of less than 5%.

The Oilcheck is able to show changes in the oil condition brought about by the ingress of water content, fuel contamination, metallic content and oxidation.

**Specification**

- **Case construction:** ABS.
- **Circuitry:** Microprocessor control.
- **Battery:** 1 x 9V alkaline.
- **Display:** LCD.
- **Suitable oil types:** Mineral and synthetic based oils.
- **Repeatability:** Better than 5%.
- **Readout:** Green/amber/red grading, Numerical value (0-100).
- **Battery lifetime:** >150 hours or 3,000 tests.
- **Dimensions:** 250mm x 95mm x 34mm (9.8” x 3.7” x 1.3”).
- **Weight:** 0.4kg.

**Using Oilcheck**

The Oilcheck can remove the need for costly and time consuming laboratory analysis of mineral and synthetic oils used in engines, gearboxes and bearing lubrication systems. It detects mechanical wear and any loss of lubricating properties in the oil with a repeat accuracy of less than 5%.

The Oilcheck is able to show changes in the oil condition brought about by the ingress of water content, fuel contamination, metallic content and oxidation.

**Installation Details**

**Ordering Information**

<table>
<thead>
<tr>
<th>Product number</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>OLK605</td>
<td>Oilcheck kit with numerical readout</td>
</tr>
<tr>
<td>OLK611</td>
<td>Oilcheck cleaner</td>
</tr>
</tbody>
</table>

Note 1: Part numbers featured with bold highlighted codes will ensure a “standard” product selection.

Note 2: Alternate displayed part number selection will require you to contact Parker Filtration for availability.
Pressure Transducers and Transmitters

ASIC ‘Performer’

25, 60, 100, 250, 400 and 600 bar
Pressure Transducers and Transmitters

ASIC ‘Performer’

Applications for the ASIC Performer

- Fork lift trucks - braking and load systems.
- Truck mounted cranes - load safety systems.
- Earth moving machinery - hydraulic gearbox control.
- Racing car - gearbox, fuel, cooling and suspension systems.
- Water usage systems - pressurised systems for industrial and hi-rise usage.
- Forest Machinery - felling and logging.
- Paper mills - speed control and weighing systems.

The Parker Filtration ASIC Performer Pressure Transducers and Transmitters.

The ASIC Performer offers a wide range of pressure sensors for mobile or industrial applications.

These sensors have been designed for the requirements of industrial instrumentation systems. Accordingly, the housings and all components in contact with the medium are made of stainless steel. Thus giving compatibility with a wide range of media. There is a choice of two plug connectors of either DIN or M12. There are six measuring ranges available and a choice of outputs in the form of either voltage or current signals. Sensors with output signals from 4-20 mA are available in two wire technology.

The built-in voltage regulator allows the sensors to be operated with a supply voltage of 12-36/9-36 Vdc. All sensors are manufactured in our own production facility, typical of Parker Hannifin’s continued commitment to flexibility and quality.

A comprehensive range of Pressure Transducers and Transmitters are available from Parker Filtration.

- One-piece body and diaphragm machining ensures long-term product stability.
- All stainless steel construction.
- 6 transducer pressure ratings with 0-5Vdc and 1-6Vdc outputs.
- 6 transmitter pressure ratings with a 2-wire 4-20mA output.
- Microdin plug and M12 connector options.

AC/DC display unit (DDU1002)
**Specification**

**Pressure ranges:**
25, 60, 100, 250, 400, 600 bar.

**Pressure Tolerance Specifications:**

<table>
<thead>
<tr>
<th>Rating</th>
<th>Maximum Overload</th>
<th>Maximum Burst</th>
</tr>
</thead>
<tbody>
<tr>
<td>25</td>
<td>x 6.0 (150 Bar)</td>
<td>x 20.0 (500 Bar)</td>
</tr>
<tr>
<td>60</td>
<td>x 2.5 (150 Bar)</td>
<td>x 8.0 (600 Bar)</td>
</tr>
<tr>
<td>100</td>
<td>x 2.5 (250 bar)</td>
<td>x 5.0 (600 Bar)</td>
</tr>
<tr>
<td>250</td>
<td>x 4.0 (1000 Bar)</td>
<td>x 7.0 (1800 Bar)</td>
</tr>
<tr>
<td>400</td>
<td>x 2.5 (1000 Bar)</td>
<td>x 4.5 (1800 Bar)</td>
</tr>
<tr>
<td>600</td>
<td>x 1.5 (1000 Bar)</td>
<td>x 3.0 (1800 Bar)</td>
</tr>
</tbody>
</table>

**Vibration resistance:**
IEC 60068-2-6:
- +/- 5mm/10Hz...32Hz
- 200m/s² / 32Hz...2kHz

**Installation:**
Spanner size 22A/F.
Max. (recommended) tightening torque = 30Nm.

**Electrical**

**Supply voltage**
- 12 - 36Vdc: 0 - 5Vdc
- 12 - 36Vdc: 1 - 6Vdc
- 9 - 36Vdc: 4 - 20mA

**Transducer current draw = <6mA**

**Load impedance (ohm) = >10K**

**Output signal noise = 0.1%FS**

**Thread Forms**

G¼ (¼BSP) with ED seal.

All thread forms and sensor interface are made from 1.4301 stainless steel.

Non standard threads - contact Parker CMC

**Product Performance**

**Functional temp range:**
-40°C to +85°C.

**Compensated temperature:**
-20°C to +85°C.

**Stability:**
<0.1%FS/a (typ).

**Response time:**
= <1mS.

**Wiring Information**

**Connector**
Industrial Micro Din 9.4mm

**Connector**
M12

**Installation Details**

Transducers and transmitters
Pressure Transducers and Transmitters

ASIC ‘Performer’

Ordering Information

Standard products table

<table>
<thead>
<tr>
<th>Product number</th>
<th>Description - pressure transducer</th>
<th>Model</th>
<th>Output</th>
<th>Pressure</th>
<th>Thread form</th>
<th>Connector</th>
</tr>
</thead>
<tbody>
<tr>
<td>PTDV2501B1C1</td>
<td>0 - 5 Vdc 250 bar /1, BSP ED seal micro-din</td>
<td>PTD</td>
<td>VB</td>
<td>250</td>
<td>1</td>
<td>B1C1</td>
</tr>
<tr>
<td>PTDV4001B1C1</td>
<td>0 - 5 Vdc 400 bar /1, BSP ED seal micro-din</td>
<td>PTD</td>
<td>VB</td>
<td>400</td>
<td>1</td>
<td>B1C1</td>
</tr>
<tr>
<td>PTDV2501B1C2</td>
<td>0 - 5 Vdc 250 bar /1, BSP ED seal M12</td>
<td>PTD</td>
<td>VB</td>
<td>250</td>
<td>1</td>
<td>B1C2</td>
</tr>
<tr>
<td>PTDV4001B1C2</td>
<td>0 - 5 Vdc 400 bar /1, BSP ED seal M12</td>
<td>PTD</td>
<td>VB</td>
<td>400</td>
<td>1</td>
<td>B1C2</td>
</tr>
<tr>
<td>PTDVB251B1C1</td>
<td>0 - 5 Vdc 25 bar /1, BSP ED seal micro-din</td>
<td>PTD</td>
<td>VB</td>
<td>25</td>
<td>1</td>
<td>B1C1</td>
</tr>
<tr>
<td>PTDVB251B1C2</td>
<td>0 - 5 Vdc 25 bar /1, BSP ED seal M12</td>
<td>PTD</td>
<td>VB</td>
<td>25</td>
<td>1</td>
<td>B1C2</td>
</tr>
</tbody>
</table>

Product number | Description - pressure transmitter | Model | Output | Pressure | Thread form | Connector |
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>PTXB4001B1C2</td>
<td>4 - 20 mA 400 bar /1, BSP ED seal M12</td>
<td>PTX</td>
<td>B</td>
<td>400</td>
<td>1</td>
<td>B1C2</td>
</tr>
<tr>
<td>PTXB251B1C1</td>
<td>4 - 20 mA 25 bar /1, BSP ED seal micro-din</td>
<td>PTX</td>
<td>B</td>
<td>25</td>
<td>1</td>
<td>B1C1</td>
</tr>
<tr>
<td>PTXB251B1C2</td>
<td>4 - 20 mA 25 bar /1, BSP ED seal M12</td>
<td>PTX</td>
<td>B</td>
<td>25</td>
<td>1</td>
<td>B1C2</td>
</tr>
<tr>
<td>PTXB4001B1C1</td>
<td>4 - 20 mA 400 bar /1, BSP ED seal micro-din</td>
<td>PTX</td>
<td>B</td>
<td>400</td>
<td>1</td>
<td>B1C1</td>
</tr>
<tr>
<td>PTXB2501B1C1</td>
<td>4 - 20 mA 250 bar /1, BSP ED seal micro-din</td>
<td>PTX</td>
<td>B</td>
<td>250</td>
<td>1</td>
<td>B1C1</td>
</tr>
<tr>
<td>PTXB2501B1C2</td>
<td>4 - 20 mA 250 bar /1, BSP ED seal M12</td>
<td>PTX</td>
<td>B</td>
<td>250</td>
<td>1</td>
<td>B1C2</td>
</tr>
</tbody>
</table>

Accessories

<table>
<thead>
<tr>
<th>Product number</th>
<th>Supercodes</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>F333PVC-2M</td>
<td>F333PVC-2M</td>
<td>2 meter PVC coated 4 core cable</td>
</tr>
<tr>
<td>F333PVC-5M</td>
<td>F333PVC-5M</td>
<td>5 meter PVC coated 4 core cable</td>
</tr>
<tr>
<td>F333PVC-10M</td>
<td>F333PVC-10M</td>
<td>10 meter PVC coated 4 core cable</td>
</tr>
</tbody>
</table>

Note 1: Part numbers featured with bold highlighted codes will ensure a ‘standard’ product selection.
Note 2: Alternate displayed part number selection will require you to contact Parker Filtration for availability.

Product configurator

<table>
<thead>
<tr>
<th>Product number</th>
<th>Output options</th>
<th>Pressure range (bar)</th>
<th>Thread form</th>
<th>Connector</th>
</tr>
</thead>
<tbody>
<tr>
<td>PTD</td>
<td>VB</td>
<td>0 - 5 Vdc</td>
<td>0 - 25</td>
<td>1</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>/1, BSP ED seal</td>
<td>Micro-din</td>
</tr>
<tr>
<td></td>
<td>SB</td>
<td>1 - 6 Vdc</td>
<td>0 - 60</td>
<td>1</td>
</tr>
<tr>
<td></td>
<td>B</td>
<td>4 - 20mA (PTX only)</td>
<td>0 - 150</td>
<td>M12</td>
</tr>
<tr>
<td></td>
<td>MB</td>
<td>0.5 - 4.5 pneumatic</td>
<td>0 - 250</td>
<td></td>
</tr>
<tr>
<td></td>
<td>FB</td>
<td>0.1 - 4.9</td>
<td>0 - 600</td>
<td></td>
</tr>
</tbody>
</table>

Note 1: Part numbers featured with bold highlighted codes will ensure a ‘standard’ product selection.
Note 2: Alternate displayed part number selection will require you to contact Parker Filtration for availability.

Examples of standard part number product ordering

PTDV2501B1C1  0 – 5 volt output transducer
250 bar maximum pressure
1/4” BSP with ED seal
Industrial micro-din 9.4mm connector

PTDV4001B1C2  4 – 20mA output transmitter
25 bar maximum pressure
1/4” BSP with ED seal
M12 connector
(See accessories for IP68 protected cable)

PTDSB4001B1C2  1 – 6 volt output transducer
400 bar maximum pressure
1/4” BSP with ED seal
M12 connector
(See accessories for IP68 protected cable)
Aviation Fuel Contamination Monitoring

ACM20 Lab Unit

Fluid condition monitoring
Aviation Fuel Contamination Monitoring

ACM20 Lab Unit

Features & Benefits

Test Time:
2 minutes

Repeat Test Time:
Every 2 minutes (Manual testing)

Principle of Operation:
Optical scanning analysis and measurement of actual particles and inference to water presence

Primary Output:
>4µ(c), >6µ(c), >14µ(c), >21µ(c), >25µ(c), >30µ(c) counts per ml

Secondary Diagnostic Output:
% Volume Distribution, via graphical display on handset and printout

International codes:
ISO 7-22 in accordance with ISO 4406-1999

Data entry:
32 character two line dot matrix LCD. Full alpha numeric entry

Data retrieval:
Memory access gives test search facility

Calibration:
In accordance with Parker Calibration Procedure CM20-N, which complies to ISO11171:1999, Clause 6 (Omitting Annex F)

Re-calibration:
Every 12 months by a dedicated Parker Service Centre (Consult Parker)

Max. working pressure:
420 bar

Operating Temperature:
+5°C to +80°C

Memory store:
300 test capacity

Computer compatibility:
Interface via RS 232 connection @ 9600 baud rate (USB serial cable to RS232 option available)

Laboratory sampling:
Oil delivery unit (ODU) - test portion sampling device

Portability:
Only 8 kg. ACM20 has its own battery pack and carry case with wheels

Power requirement:
12vDC input, 6 x 'D' Cell or rechargeable batteries

Printer facility:
Integral 16 column printer for hard copy data

Certification:
Complies with all relevant EC declarations of conformity


Development work carried out by the CMC engineers, in conjunction with ExxonMobil Aviation, highlighted the need for an alternative test method to determine the levels of dispersed contamination in Jet fuel.

5 years of field testing and development of the already established and successful LCM20 Hydraulic Laser Particle Counter saw the introduction of the Parker ACM20 with enhanced software providing the user with a better understanding of the contamination present in a sample.

As the benchmark particle counter for use in measuring the levels of contamination in fuels, the ACM20, as per the UK’s Energy Institute Test Method IP564, has now been included in the DEFSTAN 9191 Jet Fuel Specification as a report only test alongside the current Gravimetric test method (IP423 or ASTM D5452) and Clear & Bright Visual test method (IP216 or ASTM D2276).
Specification

Construction:
Case-Lexan structural foam and ABS
Hand-held display - ABS
Keypad fluoro-silicone rubber

Mechanical Components:
Brass, plated steel, stainless steel and aluminium

Seals:
Fluorocarbon

Hoses:
Nylon (Kevlar braided microbore), St. steel armoured ends

Flow Rate:
25 - 50ml/min (dictated by ODU)

Fluid Compatibility:
Hydrocarbon Fuel, Mineral Oil. For other fluids consult Parker

Fuse:
1.25 amp fast blow fuse included for overload protection (spare supplied)

ACM20 Technology:
Patented flow cell, light obscuration

Repeatability/Accuracy:
As per or better than ISO 11171

Coincidence:
40,000 particles per ml

Viscosity Range:
1 - 100 centistokes

ACM20 Weight:
8 kg

Monitor Carrying Case:
Astra Board case

Carrying Case Weight:
5 kg

Applications

The Parker ACM20 Portable Particle Counter has been developed from existing technology for monitoring contamination in AvTur and other Hydrocarbon fuels, in accordance with the Energy Institute (EI) Method IP 564.

In addition, the ACM can also be used to monitor various fuels from existing sampling points in locations from refineries, pipelines, distribution terminals, airport fuel supply systems all the way through to the point of uplift into aircraft*.

* Hot works permit required for online sampling (ATEX Zone II unit available).

• Fuel Testing Laboratories – DefStan 9191
In order to better understand dispersed contamination in jet fuel, particle counting is now included alongside existing laboratory techniques

• Bottle Sampling - Energy Institute (EI) - IP 564
Laboratory determination of the level of dispersed contamination in aviation kerosine using an Automatic Particle Counter (APC)

• Replace Clear & Bright and Gravimetric
With the introduction of the ACM20, all subjectivity surrounding Clear & Bright and Gravimetric methods can be removed

• Also for use on petroleum based hydraulic applications (Skydrol compatible available)
Suitable for use with mineral oil and petroleum based fluid as per standard hydraulic particle counter, reporting fluid cleanliness to ISO 4406:1999
Defence Standard 91-91 is the specification for aviation turbine fuel, which the United Kingdom Civil Aviation Authority (CAA) has agreed is under the technical authority of the Director of the Defence Fuels Group.

Laboratory determination of the level of dispersed contamination in aviation kerosene using an Automatic Particle Counter (APC).

This standard describes a method for determining the level of dispersed contamination in aviation kerosene fuels, specifically dirt particles and water droplets in the range from $>4\mu\text{c}$ to $>30\mu\text{c}$. This method relates specifically to Aviation fuels but the equipment can be used on all fuels, petroleum and mineral based fluids.
Aviation Fuel Contamination Monitoring

ACM20 Lab Unit

IP 564 Procedure

1 **Apparatus:**
The apparatus shall be set up in accordance with manufacturers’ operating instructions

2 **Test Portion Preparation:**
Decant a minimum of 450ml of the field sample into a clean test portion container

3 Prior to starting a test, tumble the test portion end over end for 60 seconds to ensure any settled particles are redistributed

4 Flush the equipment with the new test sample for 60 seconds prior to starting the test

5 Following the flush, start a test by turning the blue valve in the direction indicated
Repeat a further 3 times

**Note:**
The implementation date for IP 564 test method “Determination of the level of cleanliness of aviation turbine fuel - laboratory automatic particle counter” will be June 2009. It is the specification authorities intention to replace current test methods with particle counting at the earliest opportunity
Field Monitoring - ACM202022

For use in non-hazardous areas, the ACM2022 is designed for online sampling of hydrocarbon fuels and hydraulic systems, utilising existing “quick connect” sampling points such as the Millipore Adaptor.

Field Monitoring - ACM202032 (Z2)

The ACM202032 (Z2) is the world's only ATEX approved portable particle counter for sampling directly from the process line in hazardous areas:

- Assembled in an approved and certified stainless steel enclosure to comply with ATEX Directive 94/9/EC and EN50 021 requirements
- Certified to CE Ex I II 3 G Ex nR/nH 11C T6
- “A” Class product defined for the Aviation market
- ATEX approved handset and keypad
## Ordering Information

### Standard products table - ACM20

<table>
<thead>
<tr>
<th>Product number</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACM202022UK</td>
<td>Particle counter UK*</td>
</tr>
<tr>
<td>ACM202022US</td>
<td>Particle counter US*</td>
</tr>
<tr>
<td>ACM202022EUR</td>
<td>Particle counter Euro*</td>
</tr>
<tr>
<td>ACM202024UK</td>
<td>Particle counter with lab kit UK (DefStan 9191)</td>
</tr>
<tr>
<td>ACM202024US</td>
<td>Particle counter with lab kit US (DefStan 9191)</td>
</tr>
<tr>
<td>ACM202024EUR</td>
<td>Particle counter with lab kit Euro (DefStan 9191)</td>
</tr>
<tr>
<td>B84734</td>
<td>1m process cable assembly</td>
</tr>
<tr>
<td>B84816</td>
<td>Parsmart downloader software</td>
</tr>
<tr>
<td>B843856</td>
<td>Carry case</td>
</tr>
<tr>
<td>B84746</td>
<td>Bottle assembly</td>
</tr>
<tr>
<td>B84745</td>
<td>Throttle kit</td>
</tr>
<tr>
<td>B84645</td>
<td>Millipore adaptor assy</td>
</tr>
<tr>
<td>B84609</td>
<td>Re-chargeable battery pack</td>
</tr>
<tr>
<td>B84617</td>
<td>UK power supply</td>
</tr>
<tr>
<td>B84630</td>
<td>US power supply</td>
</tr>
<tr>
<td>B84631</td>
<td>Euro power supply</td>
</tr>
<tr>
<td>B84632</td>
<td>Laboratory kit</td>
</tr>
</tbody>
</table>

Note 1: Part numbers featured with bold highlighted codes will ensure a `standard` product selection.

Note 2: Alternate displayed part number selection will require you to contact Parker Filtration for availability.

* Hot works permit required for online sampling.
ATEX Approved Portable Particle Counter

ACM20 Z2
ATEX Approved Portable Particle Counter

ACM20 Z2

Features & Benefits

Test Time:
2 minutes.
RepeaT Test Time:
Every 2 minutes (Manual testing) Every 6 minutes (Automatic).

Principle of Operation:
Optical scanning analysis and measurement of actual particles and inference to water presence.

Primary Output:
>4µ(c), >6µ(c), >14µ(c), >21µ(c), >25µ(c), >30µ(c) counts per ml.

Secondary Diagnostic Output:
% Volume Distribution, via graphical display on handset.

International codes:
ISO 7-22 in accordance with ISO 4406-1999

Data entry:
32 character two line dot matrix LCD. Full alpha numeric entry facility on keypad.

Data retrieval:
Memory access gives test search facility.

Calibration:
In accordance with Parker Calibration Procedure CM20-N, which complies to ISO11171:1999, Clause 6 (Omitting Annex F).

Re-calibration:
Every 12 months by a dedicated Parker Service Centre (Consult Parker).

Max. working pressure:
420 bar.

Operating Temperature:
+5°C to +80°C

Memory store:
300 test (scrolling memory) capacity.

Computer compatibility:
Interface via RS 232 connection @ 9600 baud rate.

Portability:
15 kg. ACM20 has its own battery pack and carry case with wheels.

Power requirement:
Rechargeable battery powered or via the 12vDC input.

System connection:
Via Millipore adaptor with flow restriction through supplied needle valve.

Certification:
Complies with all relevant EC declarations of conformity

- Assembled in an approved and certified stainless steel enclosure to comply with ATEX Directive 94/9/EC and EN50 021 requirements.
- Can be used in explosive and hazardous areas, including Offshore and Mining.
- Certified to CE Ex II 3 G Ex nA/nL IIB T* (*as tested)
- “A” Class product defined for the Aviation market.
- ATEX approved Handset and keypad.
- Suitable for use with mineral oil and petroleum based fluid as per LCM20 particle counter.
Using ACM20 Z2

ACM20Z2 is designed to be used to monitor various fuels from existing sampling points in hazardous locations from refineries, pipelines, distribution terminals, airport fuel supply systems all the way through to the point of uplift into aircraft. With Zone 2 classification, the ACM20Z2 is the world’s only ATEX approved particle counter.

Applications in Fuels

- **Oil Refinery**
  - To count and verify the levels of dispersed contamination in accordance with specification limits.

- **Distribution Terminals/Hubs**
  - For use on receipt and outbound supply. Also to provide filtration performance, tank cleanliness and product quality checks.

- **Storage**
  - Settling times can be reduced by monitoring with the ACM by ensuring that levels of dispersed contamination are below acceptable levels.

- **Airport Fuel Farm**
  - Monitoring of the fuels into storage, through the fuel farm, hydrant system and uplift into wing.

- **Pipeline Commissioning**
  - Fast real time monitoring of pipelines following pigging and cleaning processes.

- **Oil and Gas Platforms**
  - Used to monitor the filtration performance, system cleanliness and quality of delivered product.
ATEX Approved Portable Particle Counter

ACM20 Z2

Applications in hydraulics

Solutions in the offshore industry.
In addition, the ACM20 Z2 can be used in many hydraulic system applications as detailed below.

In many industries, worker awareness needs to be maintained at a high level to ensure the safety of their operation. This is particularly relevant to offshore oil-drilling and gas-drilling crews, given the interactive and hazardous nature of their work. The Zone 2 ACM20 portable particle analyser is a tried and tested technology designed, proven and approved as a fluid contamination monitor that crews are using and trusting in such hazardous and demanding environments.

- Certified to CE Ex II 3 G ExnA/nL IIIB T* (*as tested).
- Can be used in explosive and hazardous areas, including Offshore and Mining.
- Primary Output. Six cumulative particle size channels ranging from >4µm(c) to >30µm(c) and numbers per ml in accordance with ISO4406-1999.

ACM20Z2 – operational in oil refineries and fuel fields.
Already operational in oil refineries and designed to be used inside commercial airfield fuel locations and at the point of upload of fuel into the aircraft, ACM20Z2 has an impressive success record in this approvals sensitive area of operation.

With a number of safety features designed in as operational standards, the ACM20Z2 can be taken to the point of use, connected in moments and reporting in little more than 2 minutes to ISO approved standards.

- Assembled in an approved and certified stainless steel enclosure to comply with ATEX Directive 94/9/EC and EN50 021 requirements.
- ‘A’ Class product defined for the aviation market.
- Designed for on-line operation, connecting to the process line via existing Millipore™ fittings, already in use for other industry equipment.

Applications in other hazardous environments.

- Railroad equipment manufacturer - Warranty protection.
- Power generation stations - Preventative maintenance.
- Mobile equipment - Roll-off cleanliness testing.
- Mining operations - Service tool.
- Steel mills - Preventative maintenance.
Online Commission Kit

a – ACM20 Zone 2 Particle Counter
b – Battery Charger
c – Process Cable
d – User Manual
e – Downloader Software
f – Throttle Kit
g – Millipore Adaptor Assembly
h – Aluminium Case
i – Bottle Assembly

Installation Details
ATEX Approved Portable Particle Counter

ACM20 Z2

Alternative Fuel Monitoring

In addition to the Z2 Parker also have the ACM20 laboratory Particle Counter which has been designed in accordance with the Energy Institute (EI) Method IP PM DK.

The ACM20 with additional laboratory kit is proposed as an alternative method for use within DefStan 9191 – the standard for aviation turbine fuel, which the United Kingdom Civil Aviation Authority (CAA) has agreed is under the technical authority of the Director Defence Fuels Group.

The ACM can also be used to monitor various fuels from existing sampling points in the same way as the Z2*.

*Hot works permit required for online sampling.

Laboratory Kit
The Oil Delivery Unit (ODU) laboratory kit is a peristaltic pump unit that allows fuel to be pumped through the ACM20 for testing purposes offline.

Specification
Height: 150mm wide x 150mm deep x 170mm
Weight: 1.7 kg
Power Requirement:
Can be run from the 12-volt ACM20 power supply or from another suitable supply via the connecting lead supplied.
Fuse: 0.5 amp fast blow fuse included for overload protection.
Minimum Flow Rate: 15ml/min.

Average Particle Counts in AV System

The table below gives estimated counts found in a typical aviation fuel distribution system, and is given as guidance, in which APR/El filtration equipment is installed.

<table>
<thead>
<tr>
<th>Location</th>
<th>ISO Code - 4406 1999</th>
</tr>
</thead>
<tbody>
<tr>
<td>Receipt into Microfilter</td>
<td>High Count</td>
</tr>
<tr>
<td>MF</td>
<td>2,500</td>
</tr>
<tr>
<td>FWS</td>
<td>100</td>
</tr>
<tr>
<td>Airport storage</td>
<td>50</td>
</tr>
<tr>
<td>FWS Out of Storage</td>
<td>100</td>
</tr>
<tr>
<td>After FWS into Hydrant</td>
<td>100</td>
</tr>
<tr>
<td>After Monitor Into Plane</td>
<td>100</td>
</tr>
</tbody>
</table>

Note: Figures will vary from location to location.
## Ordering Information

### Standard products table - ACM20 Z2

<table>
<thead>
<tr>
<th>Product number</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACM202032UK</td>
<td>Particle counter with online kit &amp; UK power supply</td>
</tr>
<tr>
<td>ACM202032US</td>
<td>Particle counter with online kit &amp; US power supply</td>
</tr>
<tr>
<td>ACM202032EUR</td>
<td>Particle counter with online kit &amp; Euro power supply</td>
</tr>
<tr>
<td>ACM202034UK</td>
<td>Particle counter with online &amp; lab kit + UK power supply</td>
</tr>
<tr>
<td>ACM202034US</td>
<td>Particle counter with online &amp; lab kit + US power supply</td>
</tr>
<tr>
<td>ACM202034EUR</td>
<td>Particle counter with online &amp; lab kit + Euro power supply</td>
</tr>
<tr>
<td>B84457</td>
<td>UK battery charger</td>
</tr>
<tr>
<td>B84652</td>
<td>US battery charger</td>
</tr>
<tr>
<td>B84653</td>
<td>Euro battery charger</td>
</tr>
<tr>
<td>B84650</td>
<td>2m process cable assembly</td>
</tr>
<tr>
<td>B84616</td>
<td>Parsmart downloader software</td>
</tr>
<tr>
<td>P843566</td>
<td>Carry case</td>
</tr>
<tr>
<td>B84746</td>
<td>Bottle assembly</td>
</tr>
<tr>
<td>B84745</td>
<td>Throttle kit</td>
</tr>
<tr>
<td>B84645</td>
<td>Millipore adaptor assy</td>
</tr>
</tbody>
</table>
WARNING — USER RESPONSIBILITY

FAILURE OR IMPROPER SELECTION OR IMPROPER USE OF THE PRODUCTS DESCRIBED HEREIN OR RELATED ITEMS CAN CAUSE DEATH, PERSONAL INJURY AND PROPERTY DAMAGE.

- This document and other information from Parker Hannifin Corporation, its subsidiaries and authorized distributors provide product or system options for further investigation by users having technical expertise.

- The user, through its own analysis and testing, is solely responsible for making the final selection of the system and components and assuring that all performance, endurance, maintenance, safety and warning requirements of the application are met.

  The user must analyze all aspects of the application, follow applicable industry standards, and follow the information concerning the product in the current product catalogue and in any other materials provided from Parker or its subsidiaries or authorized distributors.

- To the extent that Parker or its subsidiaries or authorized distributors provide component or system options based upon data or specifications provided by the user, the user is responsible for determining that such data and specifications are suitable and sufficient for all applications and reasonably foreseeable uses of the components or systems.

Sales conditions

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Parker’s Motion & Control Technologies

At Parker, we’re guided by a relentless drive to help our customers become more productive and achieve higher levels of profitability by engineering the best systems for their requirements. It means looking at customer applications from many angles to find new ways to create value. Whatever the motion or control technology need, Parker has the experience, breadth of product and global reach to consistently deliver. No company knows more about motion and control technology than Parker.

AEROSPACE

Key Markets
- Aerospace
- Aircraft engines
- Business & general aviation
- Commercial transports
- Land-based weapon systems
- Military aircraft
- Missiles & launch vehicles
- Regional transports
- Unmanned aerial vehicles

Key Products
- Fluid control systems & components
- Fluid conveyance systems
- Fluid metering delivery & atomization devices
- Fuel systems & components
- Hydraulic systems & components
- Inert gas generating systems
- Pneumatic systems & components
- Wheels & brakes

CLIMATE CONTROL

Key Markets
- Agriculture
- Air conditioning
- Food, beverage & dairy
- Life sciences & medical
- Machine tools
- Packaging machinery
- Paper machinery
- Plastics machinery & converting
- Primary metals
- Semiconductor & electronics
- Textile
- Wire & cable

Key Products
- CD® controls
- Electronic controllers
- Filter driers
- Hand shut-off valves
- Hose & fittings
- Pressure regulating valves
- Refrigerant distributors
- Safety relief valves
- Solenoid valves
- Thermostatic expansion valves

ELECTROMECHANICAL

Key Markets
- Aerospace
- Factory automation
- Life science & medical
- Machine tools
- Packaging machinery
- Paper machinery
- Plastics machinery & converting
- Primary metals
- Semiconductor & electronics
- Textile
- Wire & cable

Key Products
- AC/DC drives & systems
- Electric actuators, pantograph robots & slides
- Electrohydraulic actuation systems
- Electromechanical actuation systems
- Human machine interface
- Linear motors
- Sliding motors, servo motors, drives & controls
- Structural excitations

FILTERATION

Key Markets
- Food & beverage
- Industrial machinery
- Life sciences
- Marine
- Mobile equipment
- Oil & gas
- Power generation
- Process
- Transportation

Key Products
- Analytical gas generators
- Compressed air & gas filters
- Condition monitoring
- Engine air, fuel & oil filtration & systems
- Hydraulic, lubrication & coolant filters
- Process, chemical, water & microfiltration filters
- Nitrogen, hydrogen & zero air generators

FLUID & GAS HANDLING

Key Markets
- Aerospace
- Agriculture
- Bulk chemical handling
- Construction machinery
- Food & beverage
- Fuel & gas delivery
- Industrial machinery
- Mobile
- Oil & gas
- Transportation
- Welding

Key Products
- Brass fittings & valves
- Diagnostic equipment
- Fluid conveyance systems
- Fluid metering delivery & atomization devices
- PTFE & PFA hose, tubing & plastic fittings
- Rubber & thermoplastic hose & couplings
- Tube fittings & adapters
- Quick disconnects

HYDRAULICS

Key Markets
- Aerospace
- Aerial VT
- Agriculture
- Construction machinery
- Forestry
- Industrial machinery
- Mining
- Oil & gas
- Power generation & energy
- Truck & hydraulics

Key Products
- Diagnostic equipment
- Hydraulic cylinders & accumulators
- Hydraulic motors & pumps
- Hydraulic systems
- Hydraulic valves & controls
- Power take-offs
- Rubber & thermoplastic hose & couplings
- Tube fittings & adapters
- Quick disconnects

PNEUMATICS

Key Markets
- Aerospace
- Conveyor & material handling
- Factory automation
- Life science & medical
- Machine tools
- Packaging machinery
- Transportation & automotive

Key Products
- Air preparation
- Brass fittings & valves
- Manifolds
- Pneumatic accessories
- Pneumatic actuators & grippers
- Pneumatic valves & controls
- Quick disconnects
- Rotary actuators
- Rubber & thermoplastic hose & couplings
- Structural excitations
- Thermoplastic tubing & fittings
- Vacuum generators, cups & sensors

PROCESS CONTROL

Key Markets
- Chemical & refining
- Food, beverage & dairy
- Medical & dental
- Microelectronics
- Oil & gas
- Power generation

Key Products
- Analytical sample conditioning products & systems
- Fluoropolymer chemical delivery fittings, valves & pumps
- High purity gas delivery fittings, valves & regulators
- Instrumentation fittings, valves & regulators
- Medium pressure fittings & valves
- Process control manifolds

SEALING & SHIELDING

Key Markets
- Aerospace
- Chemical processing
- Consumer
- Energy, oil & gas
- Fluid power
- General industrial
- Information technology
- Life sciences
- Military
- Semiconductor
- Telecommunications
- Transportation

Key Products
- Dynamic seals
- Eccentric o-rings
- EMI shielding
- Extruded & precision-cut, fabricated elastomeric seals
- Homogeneous & inserted elastomeric shapes
- High temperature metal seals
- Metal & plastic retained composite seals
- Thermal management

ENGINEERING YOUR SUCCESS.

Parker
Parker Worldwide

AE – UAE, Dubai
Tel: +971 4 8127100
parkerm.e@parker.com

AR – Argentina, Buenos Aires
Tel: +54 3327 44 4129

AT – Austria, Wiener Neustadt
Tel: +43 (0)2622 23501-0
parker.austria@parker.com

AT – Eastern Europe,
Wiener Neustadt
Tel: +43 (0)2622 23501 970
parker.easteurope@parker.com

AU – Australia, Castle Hill
Tel: +61 (0)2-9634 7777

AZ – Azerbaijan, Baku
Tel: +994 50 2233 458
parker.azerbaijan@parker.com

BE/LU – Belgium, Nivelles
Tel: +32 (0)67 280 900
parker.belgium@parker.com

BR – Brazil, Cachoeirinha RS
Tel: +55 51 3470 9144

BY – Belarus, Minsk
Tel: +375 17 209 9399
parker.belarus@parker.com

CA – Canada, Milton, Ontario
Tel: +1 905 693 3000

CH – Switzerland, Etroy
Tel: +41 (0) 21 821 02 30
parker.switzerland@parker.com

CN – China, Shanghai
Tel: +86 21 5031 2525

CZ – Czech Republic, Klecany
Tel: +420 284 083 111
parker.czechrepublic@parker.com

DE – Germany, Kaarst
Tel: +49 (0)2131 4016 0
parker.germany@parker.com

DK – Denmark, Ballerup
Tel: +45 43 56 04 00
parker.denmark@parker.com

ES – Spain, Madrid
Tel: +34 902 33 00 01
parker.spain@parker.com

FI – Finland, Vantaa
Tel: +358 (0)20 753 2500
parker.finland@parker.com

FR – France, Contamine s/Arve
Tel: +33 (0)4 50 25 80 25
parker.france@parker.com

GR – Greece, Athens
Tel: +30 210 933 6450
parker.greece@parker.com

HK – Hong Kong
Tel: +852 2428 8008

HU – Hungary, Budapest
Tel: +36 1 220 4155
parker.huangary@parker.com

IE – Ireland, Dublin
Tel: +353 (0)1 466 6370
parker.ie@parker.com

IN – India, Mumbai
Tel: +91 22 6513 7081-85

IT – Italy, Corsico (MI)
Tel: +39 02 45 19 21
parker.italy@parker.com

JP – Japan, Tokyo
Tel: +(81) 3 6408 3901

KR – South Korea, Seoul
Tel: +82 2 559 0400

KZ – Kazakhstan, Almaty
Tel: +7 7272 505 800
parker.easteurope@parker.com

LV – Latvia, Riga
Tel: +371 6 745 2601
parker.latvia@parker.com

MX – Mexico, Apodaca
Tel: +52 81 8156 6000

MY – Malaysia, Subang Jaya
Tel: +60 3 5638 1476

NL – The Netherlands,
Oldenzaal
Tel: +31 (0)541 585 000
parker.nl@parker.com

NO – Norway, Ski
Tel: +47 64 91 10 00
parker.norway@parker.com

NZ – New Zealand, Mt Wellington
Tel: +64 9 574 1744

PL – Poland, Warsaw
Tel: +48 (0)22 573 24 00
parker.poland@parker.com

PT – Portugal, Leca da Palmeira
Tel: +351 22 999 7360
parker.portugal@parker.com

RO – Romania, Bucharest
Tel: +40 21 252 1382
parker.romania@parker.com

RU – Russia, Moscow
Tel: +7 495 645-2156
parker.russia@parker.com

SE – Sweden, Södertälje
Tel: +46 (0)8 59 79 50 00
parker.sweden@parker.com

SG – Singapore
Tel: +65 6887 6300

SK – Slovakia, Banská Bystrica
Tel: +421 484 162 252
parker.slovakia@parker.com

SL – Slovenia, Novo Mesto
Tel: +386 7 337 6650
parker.slovenia@parker.com

TH – Thailand, Bangkok
Tel: +662 717 8140

TR – Turkey, Istanbul
Tel: +90 216 499 7081
parker.turkey@parker.com

TW – Taiwan, Taipei
Tel: +886 2 2298 8987

UA – Ukraine, Kiev
Tel: +380 44 494 2731
parker.ukraine@parker.com

UK – United Kingdom,
Warwick
Tel: +44 (0)1926 317 878
parker.uk@parker.com

US – USA, Cleveland
Tel: +1 216 896 3000

VE – Venezuela, Caracas
Tel: +58 212 238 5422

ZA – South Africa,
Kempton Park
Tel: +27 (0)11 961 0700
parker.southafrica@parker.com

European Product Information Centre
Free phone: 00 800 27 27 5374
(from AT, BE, CH, CZ, DE, EE, ES, FI, FR, IE, IT, PT, SE, SK, UK)

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Parker Hannifin Ltd.
Hydraulic Filter Division Europe
Condition Monitoring Centre
Tel.: +44 (0) 1842 763299
Email: comoninfo@parker.com
www.parker.com/hide

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